

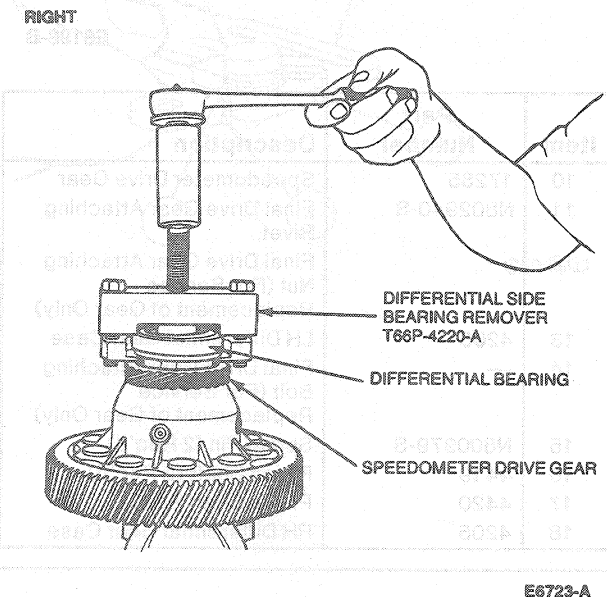
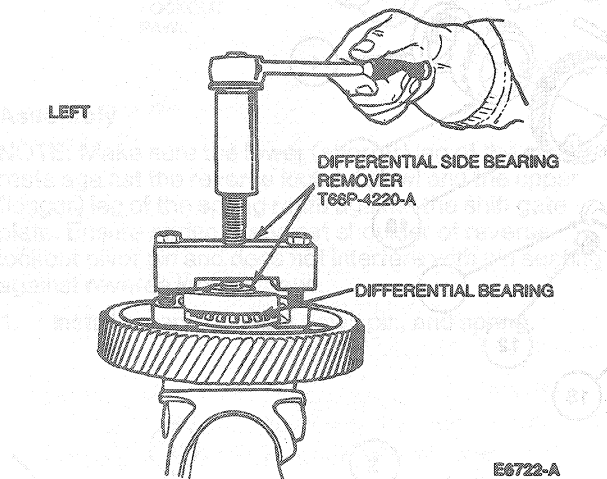
**DISASSEMBLY AND ASSEMBLY (Continued)**

- Differential Side Bearing Remover T66P-4420-A
- Step Plate T81P-4220-A
- Differential Bearing Cone Installer T83P-4220-CH

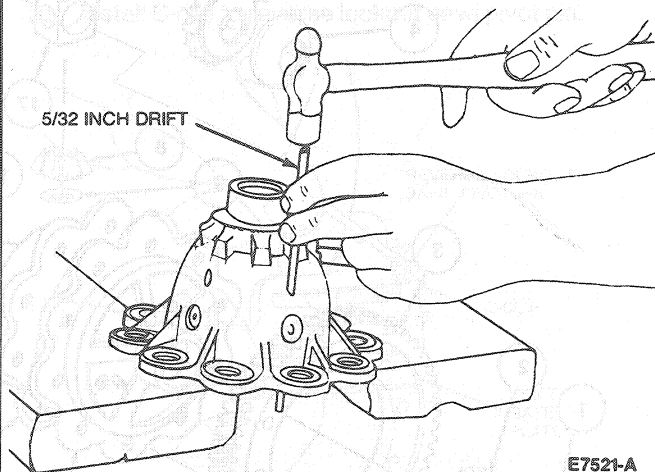
**Disassembly**

NOTE: Failure to use the bearing cup will result in damage to the bearing.

1. Remove RH differential bearing cup from case and install over RH differential bearing.  
With the bearing cup in position, remove bearing from the speedometer side of differential using Differential Side Bearing Remover and Step Plate T66P-4220-A.



2. Remove speedometer drive gear.  
The speedometer drive gear is plastic and is not pressed onto the differential case.
3. If necessary, remove LH differential roller bearing using Differential Bearing Cone Remover T57L-4220-A and Step Plate T81P-4220-A.  
NOTE: Ensure the speedometer gear has been removed before removing the retaining pins.
4. Drive out three pinion shaft retaining pins using a 4mm (5/32 inch) drift.



5. Remove final drive gear rivets using a 10mm (3/8 inch) drill.  
To prevent distortion of the case, drill the preformed side of the rivet only.  
After drilling, remove head of the rivet using a chisel. Drive remaining rivet shank out using a punch.

