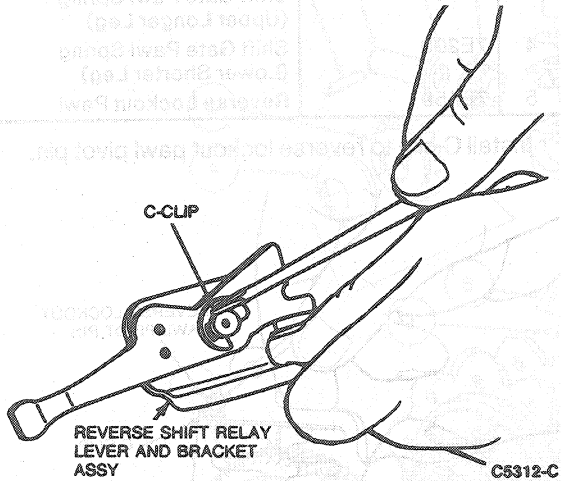


**DISASSEMBLY AND ASSEMBLY (Continued)**

**Reverse Shift Relay Lever and Bracket**

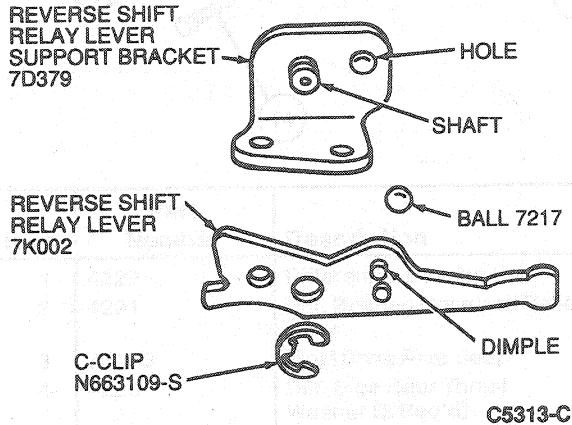
**Disassembly**

1. Using a small screwdriver, remove the C-clip retaining ring from the reverse shift relay support bracket.



**NOTE:** DO NOT remove the shaft or springs from the support bracket.

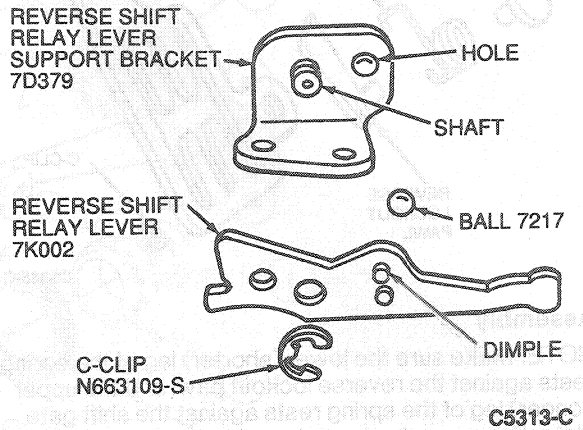
2. Slide the reverse shift relay lever off the support shaft and remove the steel ball and springs between them.



**Assembly**

1. Place the ball in the hole in the support bracket.  
**NOTE:** Make sure the lever is installed so that the bend in the lever is toward the bracket.

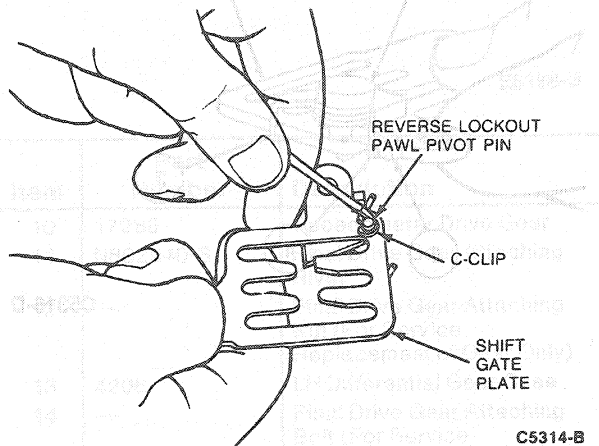
2. Slide the reverse relay lever onto the support bracket pin.  
Align the ball with dimples on reverse shift relay lever.
3. Install C-clip onto reverse shift lever support bracket shaft to retain reverse shift relay lever.



**Selector Control Plate**

**Disassembly**

1. Using a small screwdriver, remove C-clip retaining reverse lockout pawl pivot pin to shift gate plate.



Tools Required:

© Differential Bearing Case Remover TE71-4E20-A