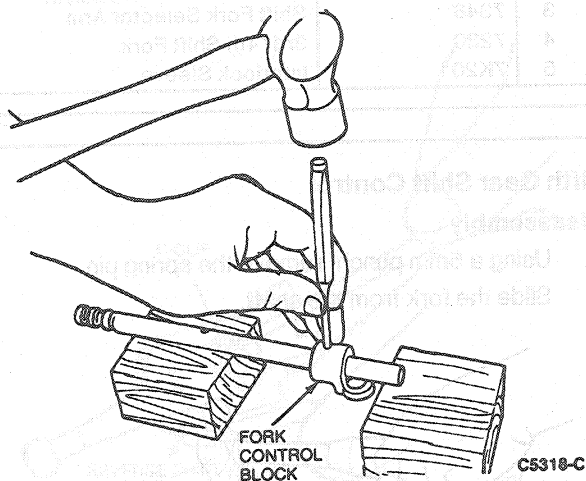


DISASSEMBLY AND ASSEMBLY (Continued)

4. Using a 5mm punch, remove the fork control block spring pin.

Remove the fork control block from the shift control shaft.

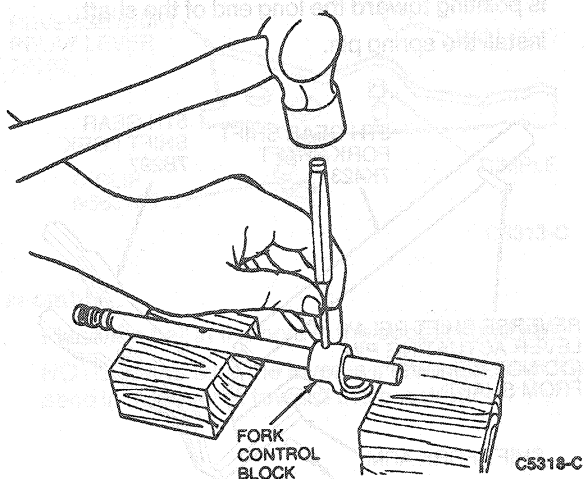
**Assembly**

NOTE: Prior to assembly, thoroughly clean all parts and inspect their condition. Lightly oil the gear bore with Synthetic MERCON® Multi-Purpose Automatic Transmission Fluid E6AZ-19582-B (ESR-M2C 163-A2) or equivalent.

1. Slide fork control block onto the shift control shaft.

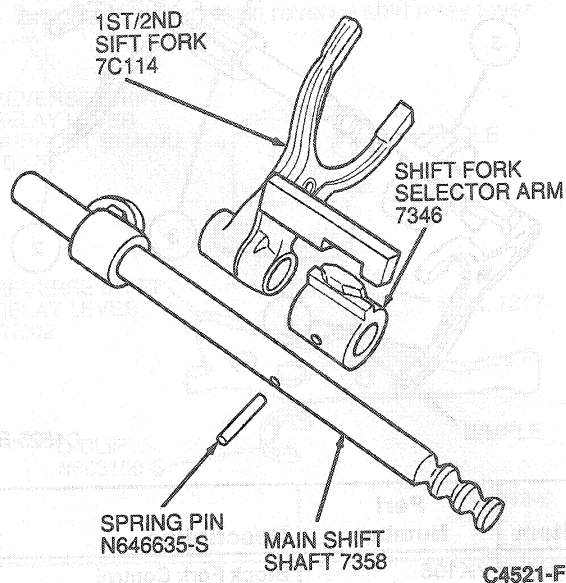
NOTE: With pin installed in control block, offset must point toward end of shaft.

Align the hole in the block with the hole in the shaft and install the fork control block spring pin using a 5mm punch.

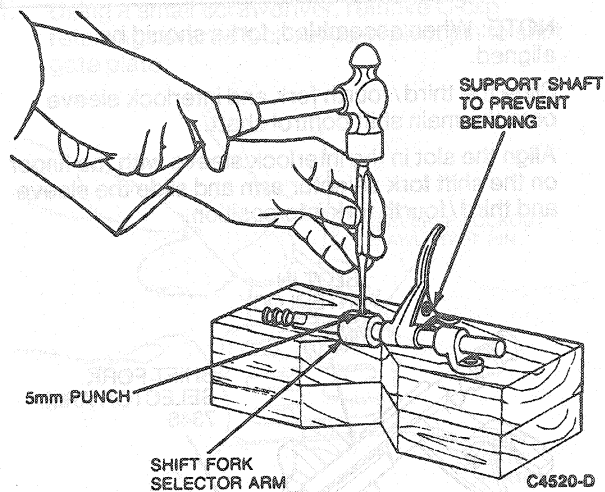


2. Install the first / second shift fork and the selector arm on the shaft.

NOTE: The first / second shift fork is thinner than the third / fourth shift fork.



3. Align the hole in the shift fork selector arm with the hole in the shaft and install the spring pin.



4. Position the slot in the first / second fork over the fork selector arm finger.
Position the slot in the third / fourth fork over the interlock sleeve.