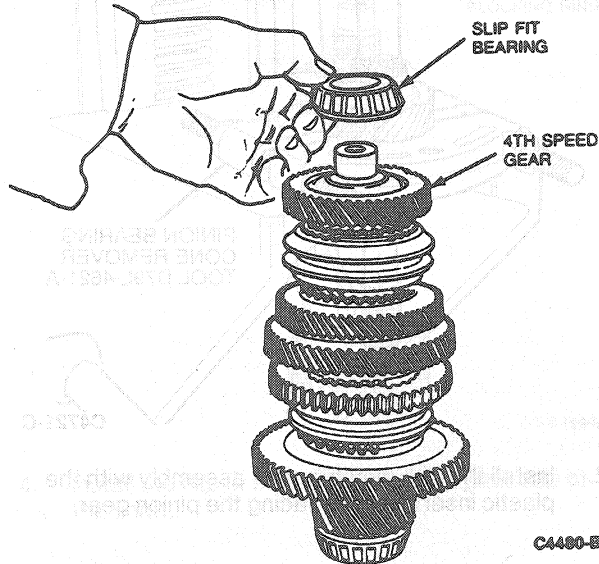


DISASSEMBLY AND ASSEMBLY (Continued)

7. Install the slip fit bearing on the fourth gear end of the shaft. Make sure bearings are placed on the proper end, as labeled during disassembly. Rotate each gear on the shaft to check for binding or roughness.

NOTE: Make sure that the synchronizer sleeves are in NEUTRAL position.



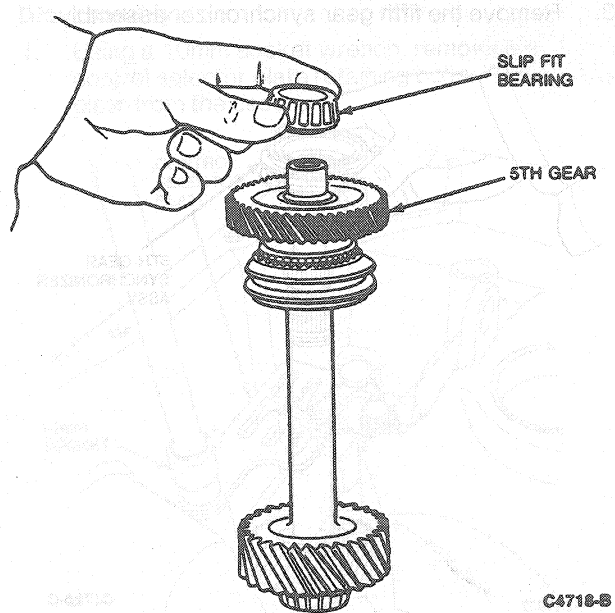
Fifth Gear Shaft Assembly

Tools Required:

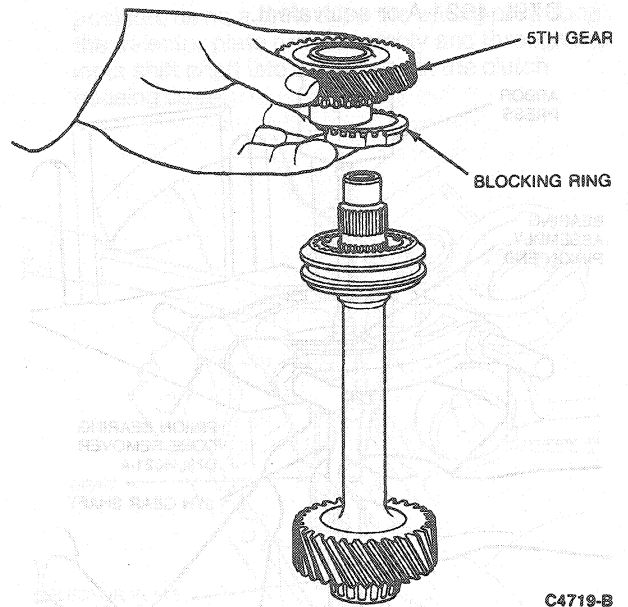
- Pinion Bearing Cone Remover D79L-4621-A

Disassembly

1. Remove the slip fit bearing from the fifth gear end of the shaft and label it for proper installation.



2. Remove the fifth gear and blocking ring.



NOTE: Prior to assembly, thoroughly clean all parts and inspect their condition. Lightly oil the gear cone with Synthetic MERCON® Multi-Purpose Automatic Transmission Fluid (ESP-MSC 162-A2) or equivalent.