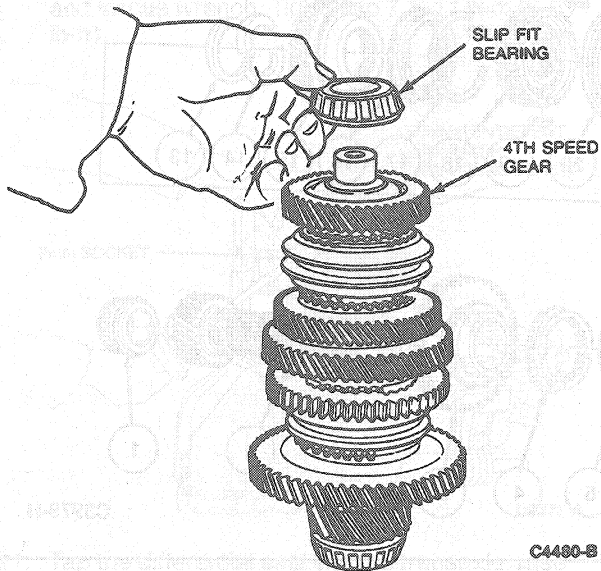


## DISASSEMBLY AND ASSEMBLY (Continued)

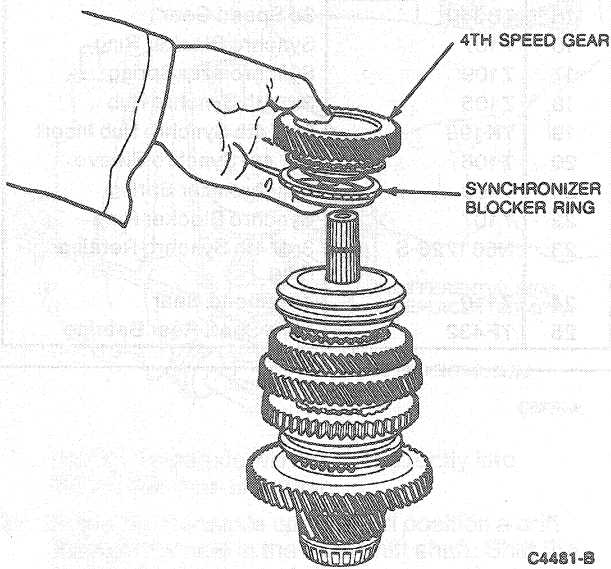
## Disassembly

1. Remove the slip fit bearing on the fourth speed gear end of the shaft.  
Label the bearing for proper installation.



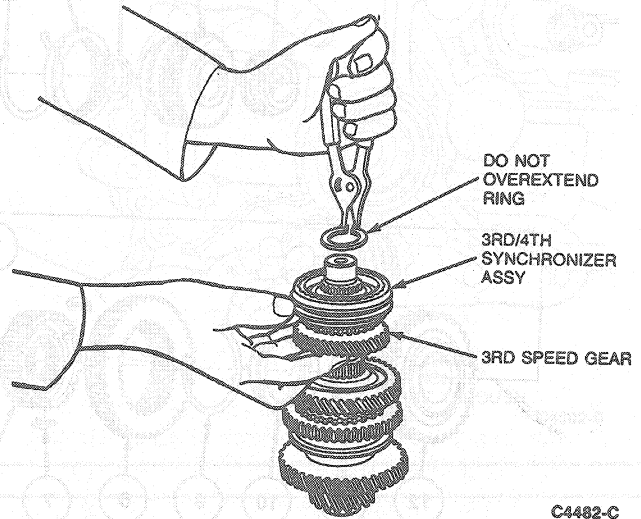
NOTE: Tag blocker ring for proper installation.

2. Remove the fourth speed gear and synchronizer blocker ring.

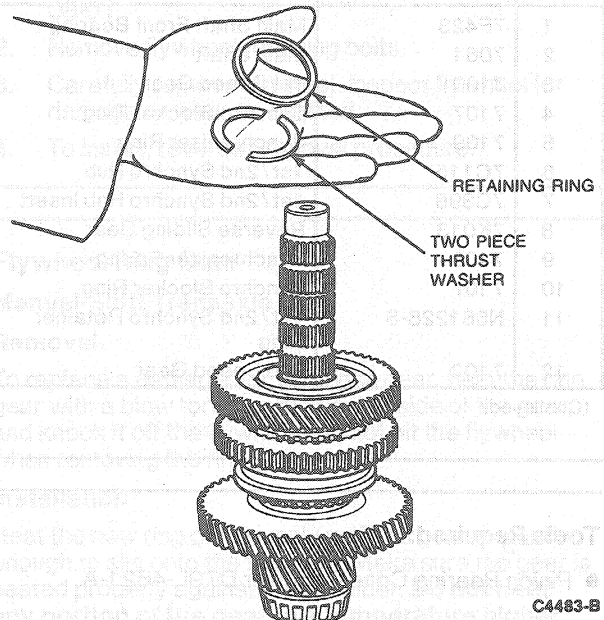


NOTE: Tag blocker ring for proper installation.

3. Remove the third / fourth synchronizer retaining ring.  
Slide the third / fourth synchronizer assembly, blocker ring and third speed gear from the shaft.



4. Remove the second / third thrust washer retaining ring and the two-piece thrust washer.



NOTE: Tag blocker ring for proper installation.