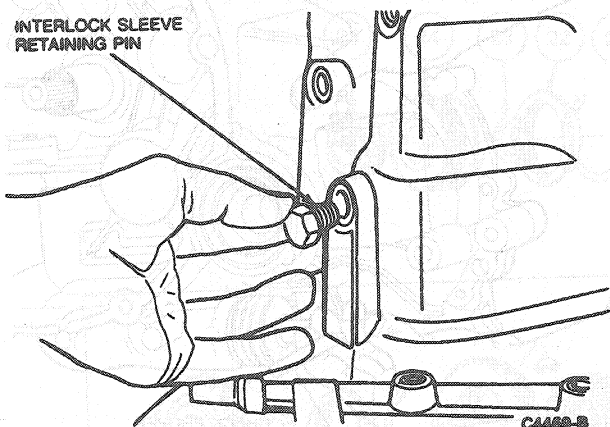


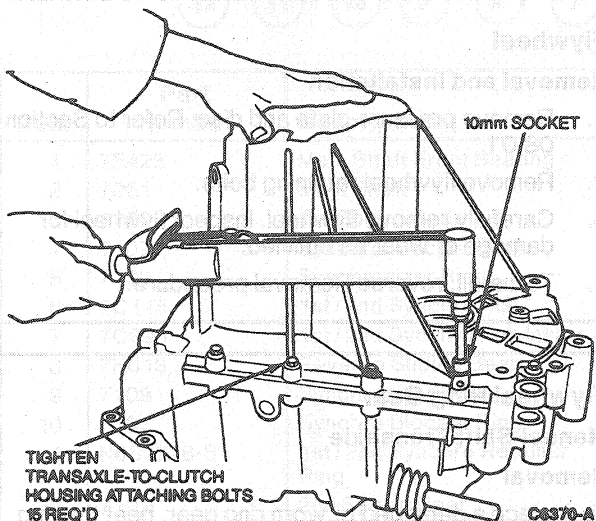
REMOVAL AND INSTALLATION (Continued)

Using a 13mm socket, tighten to 16-20 N·m (12-15 lb-ft).

INTERLOCK SLEEVE  
RETAINING PIN

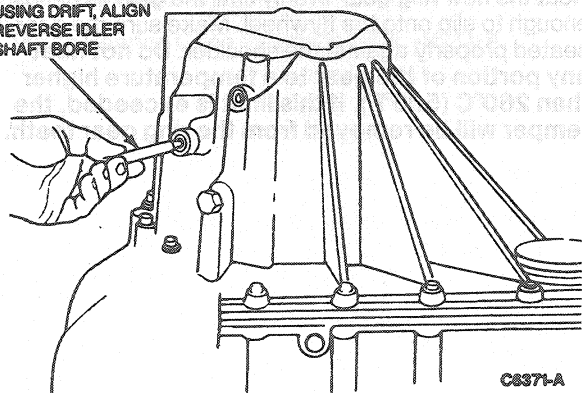


16. Using a 10mm socket and torque wrench, install the 15 transaxle case-to-clutch housing retaining bolts. Tighten to 18-24 N·m (13-17 lb-ft).

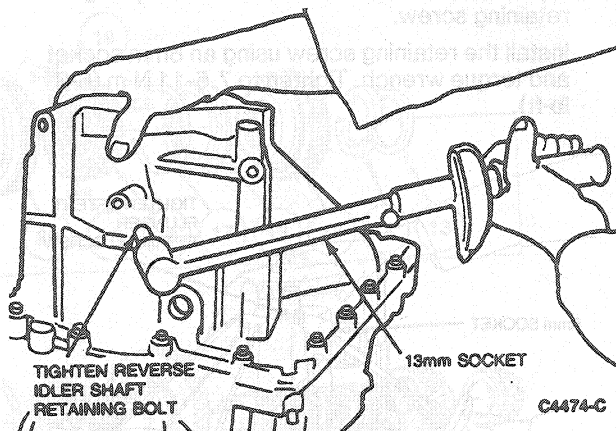


17. Use a drift to align the bore in the reverse idler shaft with the retaining screw hole in the transaxle case.

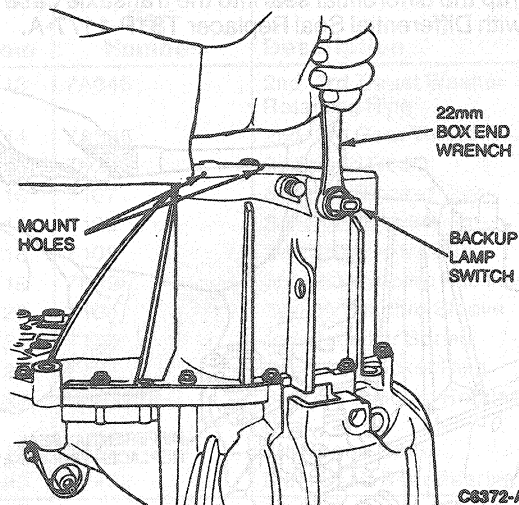
USING DRIFT, ALIGN  
REVERSE IDLER  
SHAFT BORE



18. Install the reverse idler shaft retaining bolt. Tighten to 21-27 N·m (16-20 lb-ft).



19. Apply Pipe Sealant with Teflon® D8AZ-19554-A (ESG-M4G194-A and ESR-M187P7-A) or equivalent to the threads of the backup lamp switch in a clockwise direction and install. Using a 22mm box-end wrench, tighten to 16-20 N·m (12-15 lb-ft).



NOTE: Transaxle will not shift directly into REVERSE from first gear.

22. Place the transaxle upright and position a drift through the hole in the input shaft. Shift the transaxle in and out of all gears to verify proper installation.

NOTE: Install the transaxle fill plug after the transaxle has been installed in the vehicle and fluid has been added. Apply Pipe Sealant with Teflon® D8AZ-19554-A (ESG-M4G194-A) or equivalent to the fill plug threads, in a clockwise direction, prior to installation. Refer to specifications for fluid capacity and torque specifications.