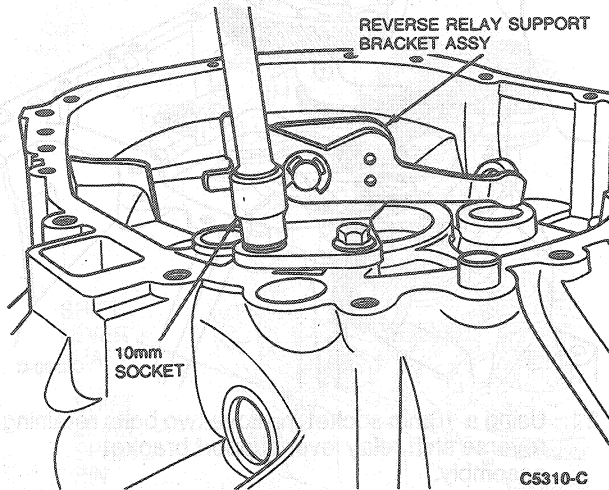
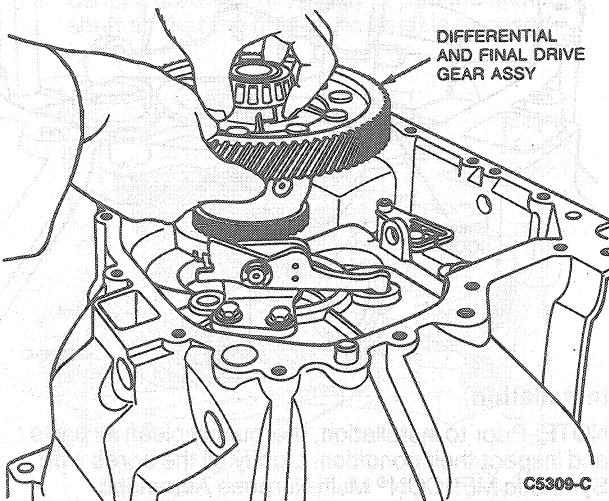


REMOVAL AND INSTALLATION (Continued)

- Using a 10mm socket, install reverse relay lever support bracket assembly to the case with two bolts. Tighten bolts to 8-11 N·m (6-8 lb-ft).

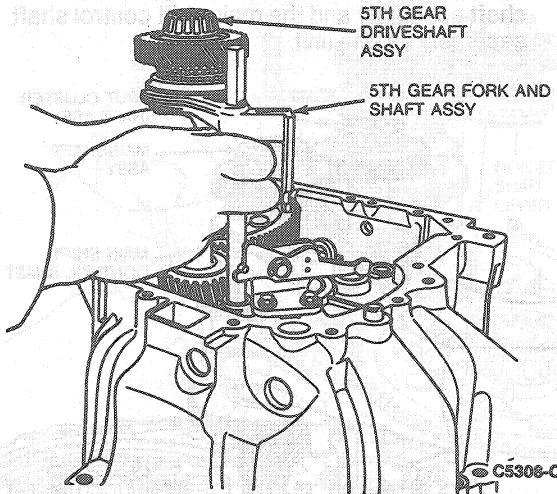


- Place the differential and the final drive gear assembly into the clutch housing case. Align the differential gears for later installation of the halfshafts.

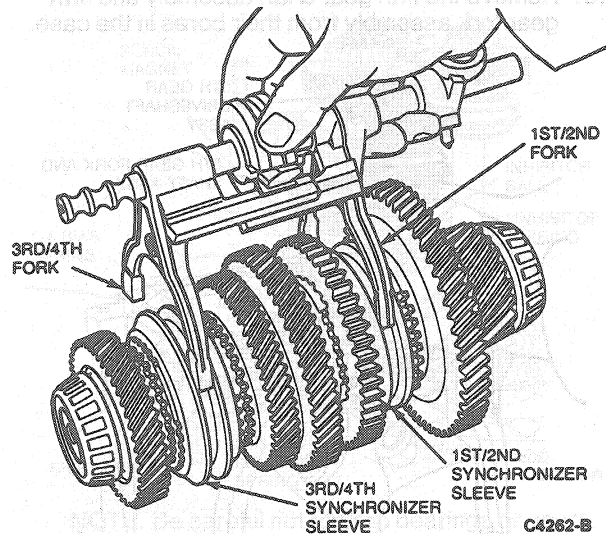


CAUTION: Be careful not to damage the fifth gear shaft oil funnel.

- Install the fifth gear shaft assembly and the fork shaft assembly in the case.



- Position the main shift control shaft assembly so that the shift forks engage their respective slots in the synchronizer sleeves on the main shaft assembly.



CAUTION: Be careful not to damage the input shaft oil seal or main shaft oil funnel.

NOTE: When performing this operation, care must be taken to avoid movement of the third/fourth synchronizer sleeve. This could result in overtravel of the synchronizing sleeve to hub, allowing inserts to pop out of position.