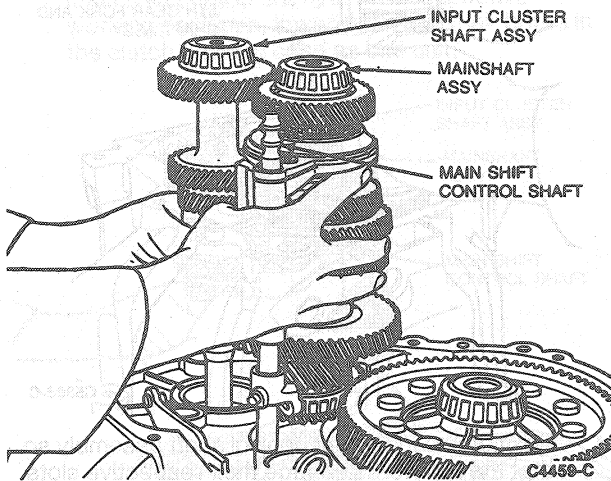


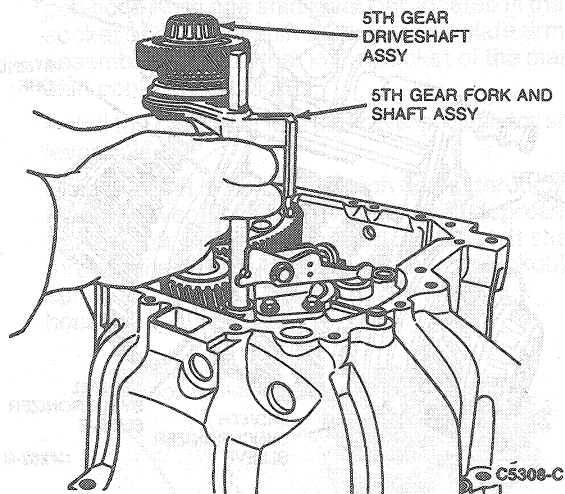
REMOVAL AND INSTALLATION (Continued)

18. Remove the main shaft assembly, input cluster shaft assembly and the main shift control shaft assembly as one unit.

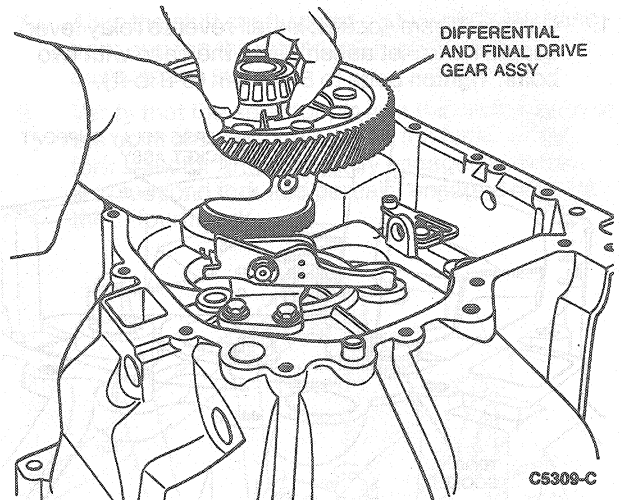


NOTE: Be careful not to drop bearings or gears (slip fit).

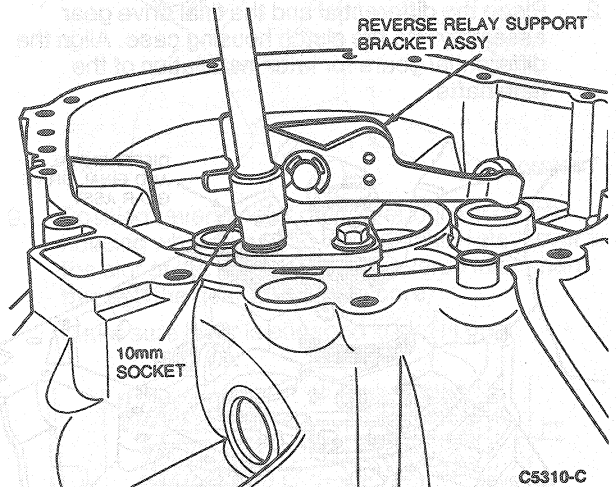
19. Remove the fifth gear shaft assembly and fifth gear fork assembly from their bores in the case.



20. Lift the differential and final drive gear assembly from the clutch housing case.



21. Using a 10mm socket, remove two bolts retaining reverse shift relay lever support bracket assembly.

**Installation**

NOTE: Prior to installation, thoroughly clean all parts and inspect their condition. Lightly oil the bores with Synthetic MERCON® Multi-Purpose Automatic Transmission Fluid E6AZ-19582-B (ESR-M2C 163-A2) or equivalent.