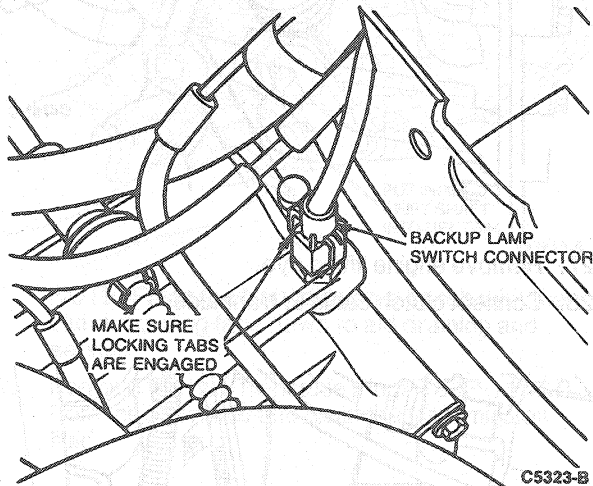


## REMOVAL AND INSTALLATION (Continued)

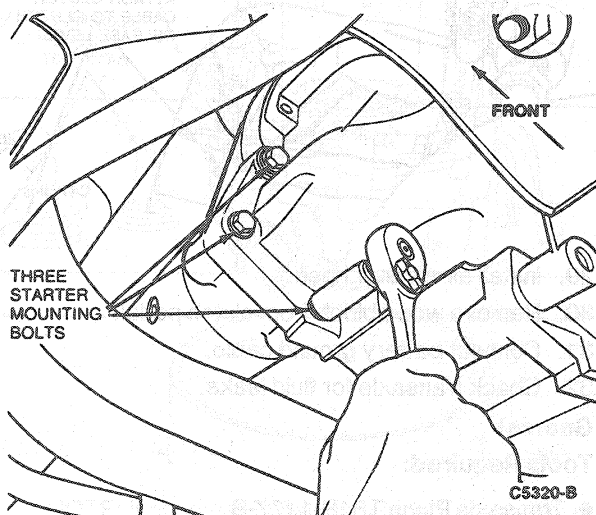
1. Using Rotunda Hi-Lift Jack 014-00210 and Rotunda Manual Transaxle Adapter 014-00225 or equivalent, raise the transaxle into position. Engage the input shaft spline into the clutch disc and work the transaxle onto the dowel sleeves.
2. Install the engine-to-transaxle retaining bolts. Tighten to 46-63 N·m (34-46 lb-ft).

**WARNING: DO NOT ATTEMPT TO START THE ENGINE PRIOR TO INSTALLING THE CV JOINTS. DIFFERENTIAL SIDE GEAR DISLOCATION DAMAGE COULD RESULT.**

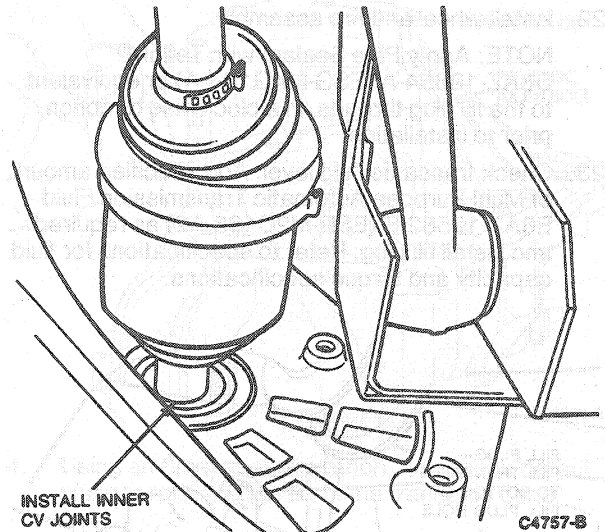
3. Install backup lamp switch. Tighten to 16-20 N·m (12-15 lb-ft).
4. Connect the backup lamp switch connector.



5. Install starter motor assembly retaining bolts. Tighten to 41-54 N·m (30-40 lb-ft).



6. Using jacks, position subframe and raise into position. Install four bolts and tighten to 90-115 N·m (65-85 lb-ft).
7. Install LH engine vibration dampener lower bracket.
8. Install engine mount bolts. Tighten to 54-75 N·m (40-55 lb-ft).
9. Connect stabilizer and shift rod to transaxle. Tighten stabilizer bolt to 47-63 N·m (35-46 lb-ft). Tighten shift rod clamp bolt and nut to 9-12 N·m (80-106 lb-in).
10. Install engine-to-transaxle bolts. Tighten to 46-63 N·m (34-46 lb-ft).
11. Install steering gear retaining nuts. Tighten to 115-135 N·m (85-100 lb-ft).
12. Install center support bearing retaining bolts. Tighten to 115-135 N·m (85-100 lb-ft).
13. Install RH halfshaft into transaxle.
14. Install LH inboard CV joint assembly into transaxle.



15. Connect battery cable bracket to subframe.
16. Connect power steering cooler to subframe.
17. Install exhaust catalyst retaining bolts. Tighten to 34-47 N·m (25-34 lb-ft).
18. Connect heated oxygen sensor (HO2S) 9F472.
19. Install tie rod in knuckle and tie rod retaining nut. Tighten to 47-64 N·m (35-47 lb-ft).
20. Position stabilizer bar to knuckle and install nut.