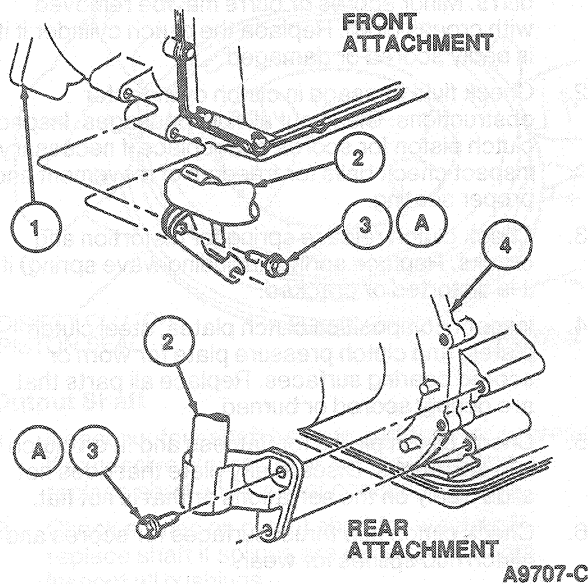


INSTALLATION (Continued)

25. Start engine, move transaxle selector lever through all ranges. Check pump and valve body cover for leaks.

Transaxle

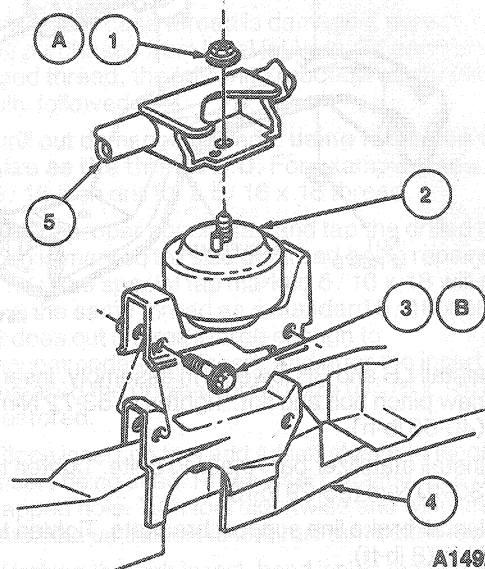
- Place transaxle assembly on jack and raise to engine.
- Position transaxle to engine and align torque converter bolts to flywheel.
- Install transaxle housing bolts. Tighten to 55-68 N·m (41-50 lb-ft).
- Install four torque converter bolts through starter drive hole by rotating engine at the crankshaft pulley bolt with a 7/8 deep well socket and 1/2 drive ratchet. Tighten to 31-53 N·m (23-39 lb-ft).
- Remove transaxle jack.
- Install halfshaft assemblies.
- Tighten vehicle speed sensor. Tighten retaining bolt to 3.4-4.5 N·m (31-39 lb-in).
- Install transaxle cooler lines. At transaxle, tighten to 24-31 N·m (18-23 lb-ft). At oil cooler, tighten to 11-16 N·m (8-12 lb-ft).
- Install dust cover. Tighten to 9-12 N·m (7-9 lb-ft).
- Install starter. Tighten to 41-54 N·m (30-40 lb-ft).
- Raise subframe and install retaining bolts. Tighten to 75-102 N·m (55-75 lb-ft).
- Remove subframe removal kit.
- Install LH engine support. Tighten four bolts to 54-75 N·m (40-55 lb-ft).



Item	Part Number	Description
1	—	Transaxle
2	6F065	Support Assy
3A	N605922-S102	Bolt (2 Req'd)
4	07002	Transaxle
A		Tighten to 54-75 N·m (40-55 Lb-Ft)

TA9707C

14. Install engine mount and tighten to 81-116 N·m (60-85 lb-ft).



Item	Part Number	Description
1A	N800937-S102	Nut
2	6F063(LH)	Engine Mount Assy
3B	N804749-S100	Bolt (2 Req'd)
4	—	Frame
5	6F065	Support Assy
A		Tighten to 74-102 N·m (55-75 Lb-Ft)
B		Tighten to 81-116 N·m (60-85 Lb-Ft)

TA14926C

15. Install front exhaust pipe, converter assembly and mounting bracket. Refer to Section 09-00.
16. Reconnect heated oxygen sensor (HO2S) 9F472.