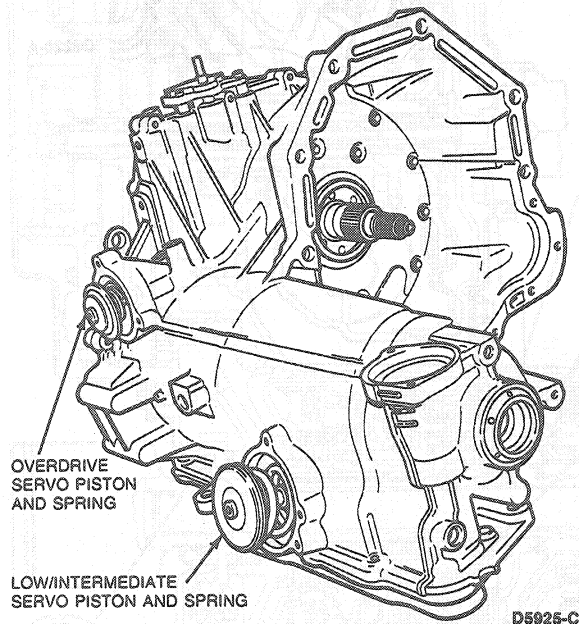


DISASSEMBLY AND ASSEMBLY (Continued)

98. Install seal on low / intermediate servo piston.
Install retainer on low / intermediate operating spring.

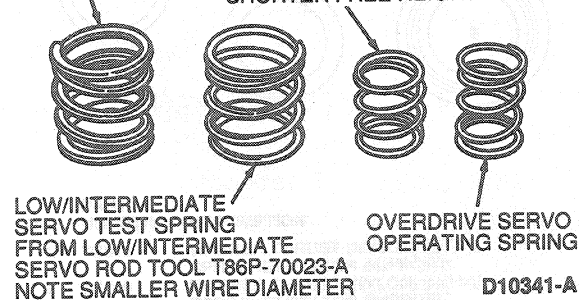
CAUTION: The test spring from the Overdrive Servo Tool is plain in color and has a higher free height than the operational spring. Extreme care must be used not to assemble the transaxle using the test spring.

99. Install servo springs and piston assemblies. Make sure that they are fully seated.



LOW/INTERMEDIATE SERVO OPERATING SPRING

OVERDRIVE SERVO TEST SPRING FROM OVERDRIVE SERVO ROD TOOL T86P-70023-B. NOTE SHORTER FREE HEIGHT.

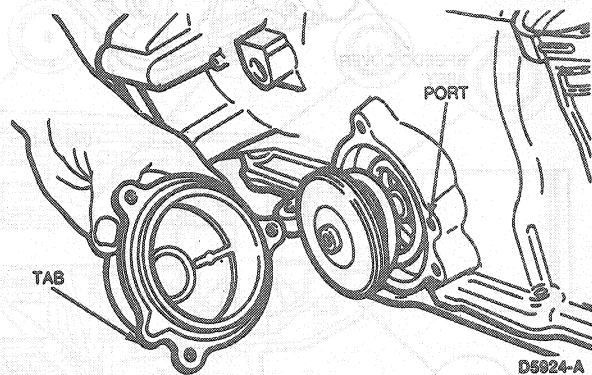
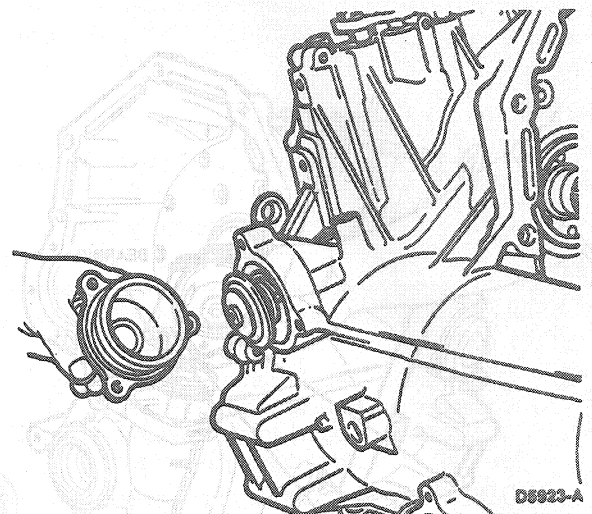


NOTE: Be sure to align tab on low / intermediate servo cover with port on case.

CAUTION: Tighten bolts two or three turns at a time to prevent cocking servo covers.

100. Install servo covers for overdrive and low / intermediate servo using new gaskets and seals. Tighten bolts evenly to 9-12 N-m (7-9 lb-ft).

(Continued)



101. Install speedometer driven gear and shaft. Install speedometer drive gear making sure that slots in gear align with roll pin in shaft. Install needle bearing with black side up.

102. Install speedometer cover with new seal. Tighten bolts to 9-12 N-m (7-9 lb-ft).

