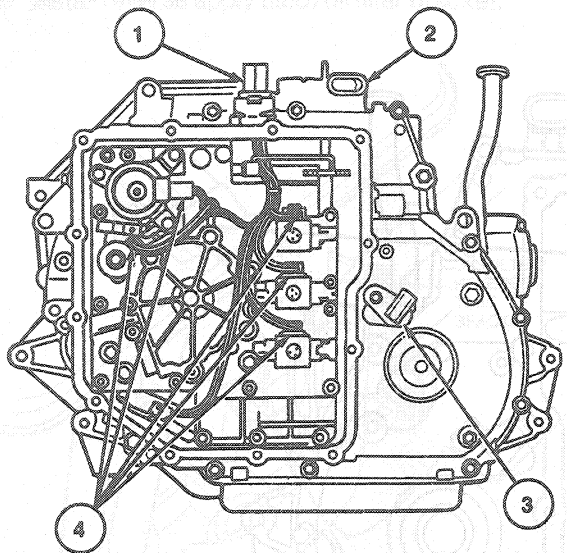


DISASSEMBLY AND ASSEMBLY (Continued)

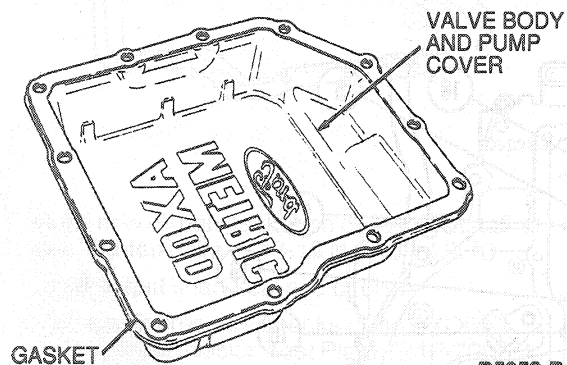


D11456-A

Item	Part Number	Description
1	—	Connector
2	—	Park / Neutral Position Switch Assy
3	7M101	Transmission Speed Sensor
4	—	Electrical Connectors

TD11456A

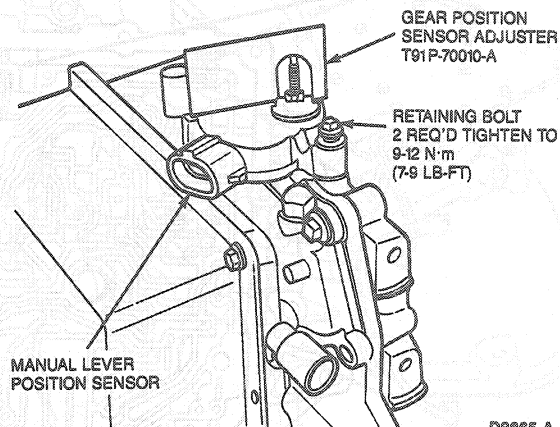
76. Install oil pump and valve body cover gasket onto cover.



D5958-B

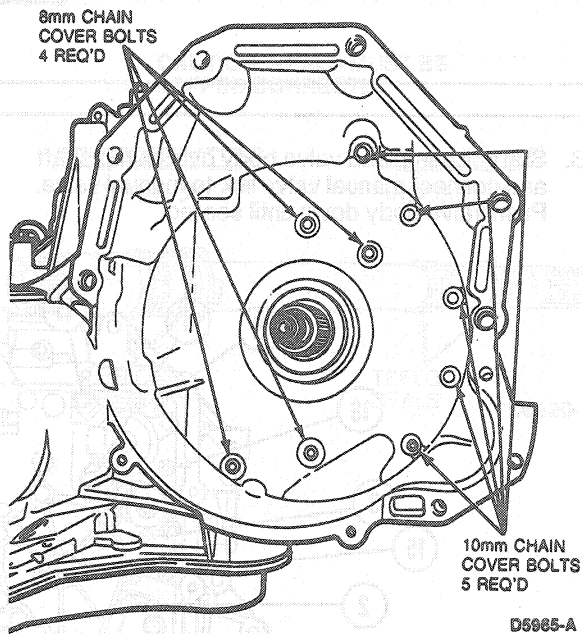
- 77. Install cover and tighten to 21-25 N·m (15-18 lb-ft).
- 78. Rotate transaxle to horizontal position.
- 79. Place gear shift selector in the neutral position.
- 80. Install manual lever position sensor (MLP) and loosely install two retaining bolts.

- 81. Align MLP slots using Gear Position Sensor Adjuster T91P-70010-A.
- 82. Tighten retaining bolts to 9-12 N·m (7-9 lb-ft). Remove tool.



D6865-A

83. Install remaining chain cover bolts in bellhousing and torque bolts to 25-28 N·m (18-21 lb-ft) for 10mm or 9-12 N·m (7-9 lb-ft) for 8mm bolts.



D5965-A

CAUTION: The test spring from the Overdrive Servo Tool is plain in color and has a higher free height than the operational spring. Extreme care must be used not to assemble the transaxle using the test spring.