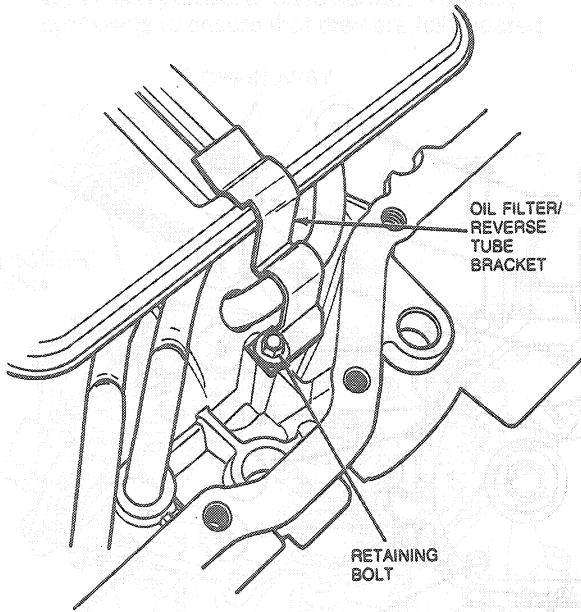


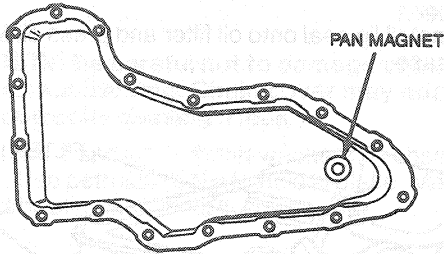
DISASSEMBLY AND ASSEMBLY (Continued)

66. Install reverse apply tube / oil filter bracket.



D6194-A

67. Install magnet in oil pan.



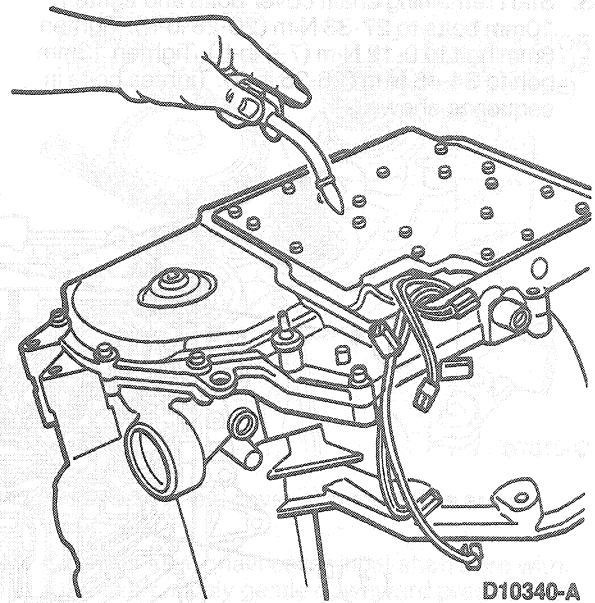
D6626-A

68. Install new oil pan gasket on case and install oil pan. Tighten bolts to 13-15 N·m (8-11 lb-ft).

69. Install output shaft seal and circlip.

70. Perform air pressure checks using AXODE (AX4S) Transmission Test Plate T91P-7006-A. After pressure checks have been performed, remove tool.

NOTE: When applying regulated 276 kPa (40 psi) air pressure to the appropriate passage, a dull thud should be heard when the clutch or band applies. There should be no hissing sound when clutch or band is applied.

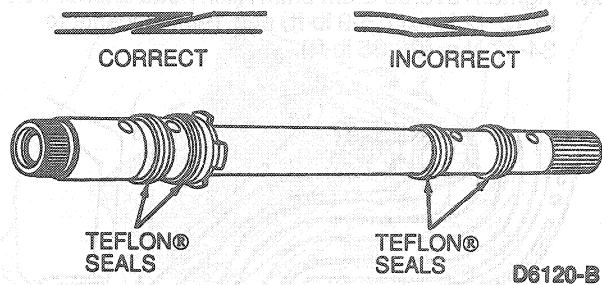


D10340-A

CAUTION: Seals must be lapped correctly or internal leakage will occur.

71. Install four new Teflon® seals on pump driveshaft and install shaft.

CAUTION: SEALS MUST BE LAPPED CORRECTLY



D6120-B