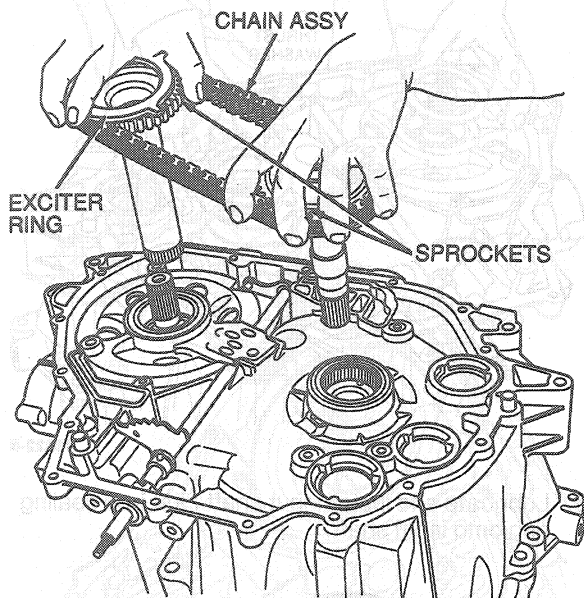


## DISASSEMBLY AND ASSEMBLY (Continued)

57. Install chain on drive and driven sprockets. Lower assembly into sprocket supports simultaneously with chain parallel to case surface, rotating sprockets to ensure that they are fully seated.

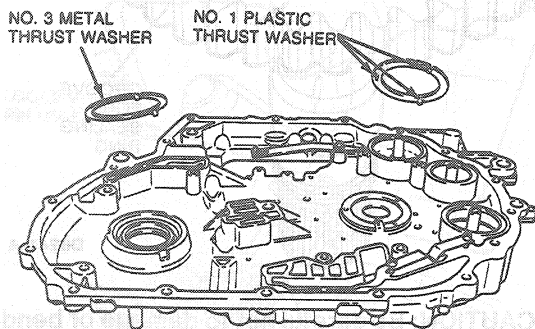


**CAUTION: BE CAREFUL NOT TO DAMAGE OR BEND TABS ON EXCITER RING. CHAIN COVER MAY NOT SEAT CORRECTLY CAUSING A LEAK.**

D5909-D

**CAUTION: Be careful not to damage or bend tabs on exciter ring. Chain cover may not seat correctly causing a leak.**

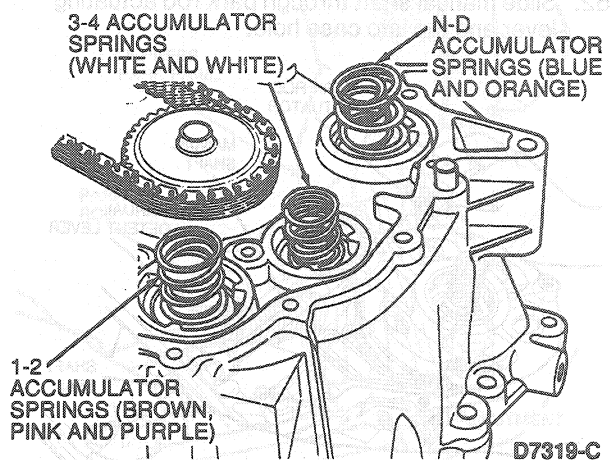
58. Install No. 1 and No. 3 thrust washers on chain cover. Use petroleum jelly to hold in place. Make sure tabs align with slots in chain cover.



D5949-A

59. Install new chain cover gasket on case.  
60. Install accumulator springs in correct position in case.

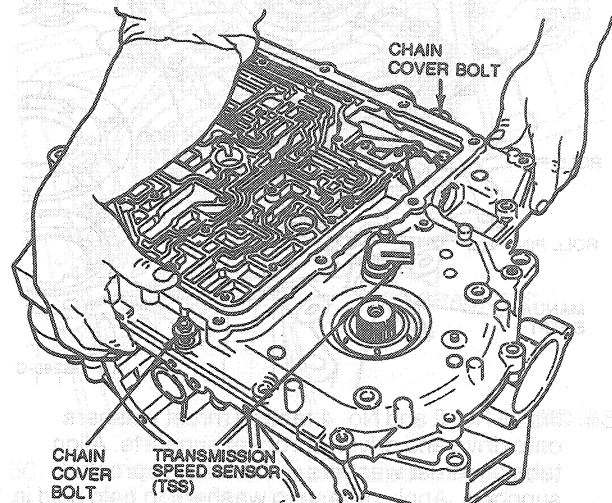
## DISASSEMBLY AND ASSEMBLY (Continued)



D7319-C

61. Make sure chain cover alignment pins are on case.  
62. Carefully align chain cover input shaft bore with input shaft. Apply gentle downward pressure on chain cover to overcome accumulator spring pressure and start two chain cover bolts. If removed, install transmission speed sensor.

**CAUTION: Be extremely careful to prevent damage to the input shaft cast iron sealing ring.**



D6172-C

**NOTE: After installing chain cover, input shaft should have some end play and should rotate freely. If it will not rotate freely, remove chain cover and inspect cast iron seal for damage.**