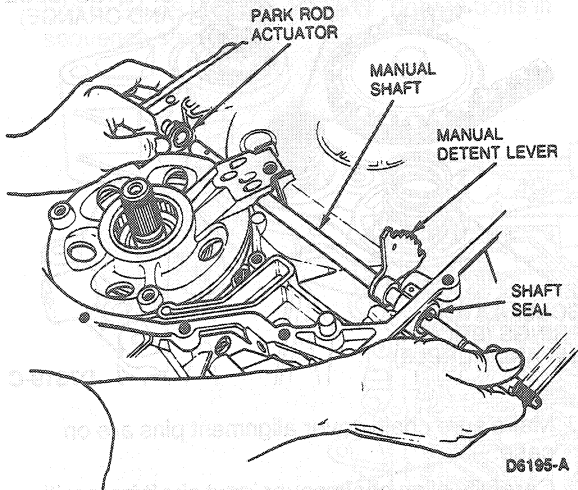
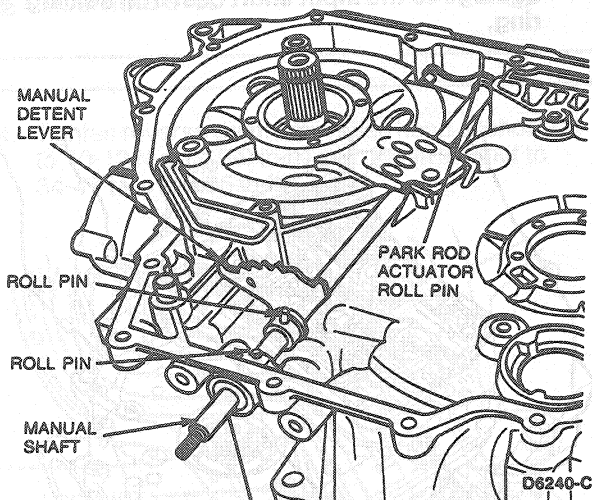


DISASSEMBLY AND ASSEMBLY (Continued)

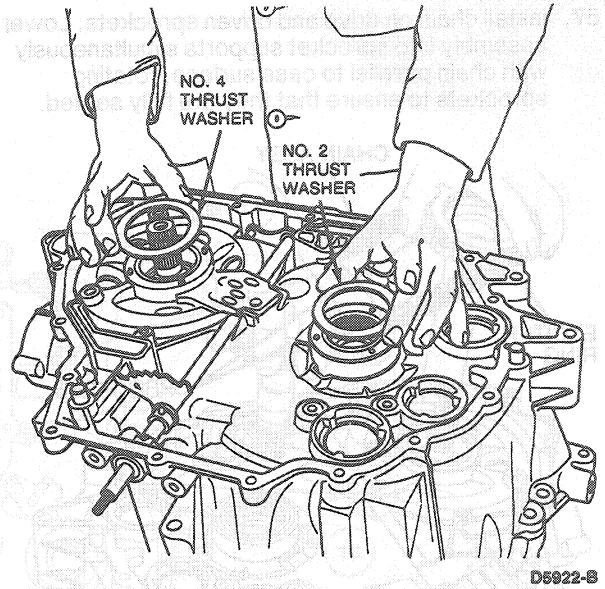
52. Slide manual shaft through park rod actuating lever and tap into case hole.



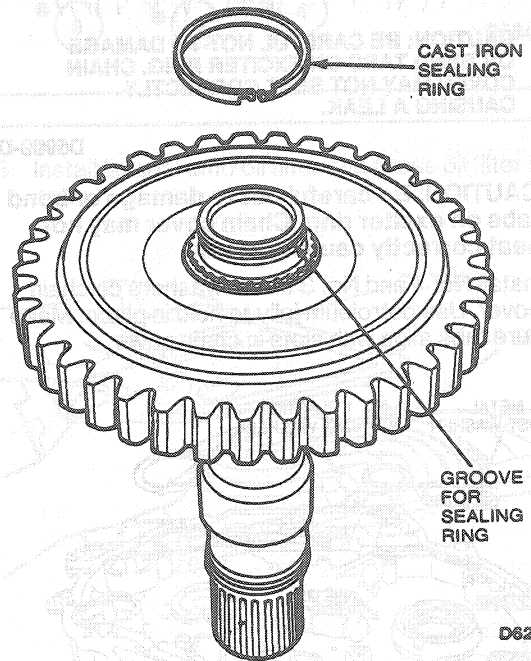
53. Install new manual shaft lock pin through case hole, aligning with groove in shaft.
 54. Install new roll pins in detent lever and park rod actuating lever.



55. Install No. 2 and No. 4 tabbed thrust washers onto drive and driven sprocket supports. Align tabs on thrust washers with holes in sprocket supports. Apply grease to washers to help hold in position.



56. Lubricate and install input shaft cast iron sealing ring onto input shaft.



CAUTION: Be careful not to damage or bend tabs on exciter ring. Chain cover may not seat correctly causing a leak.