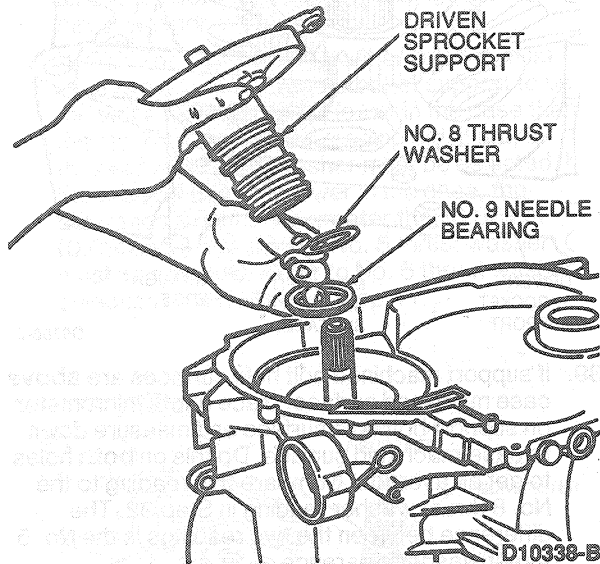
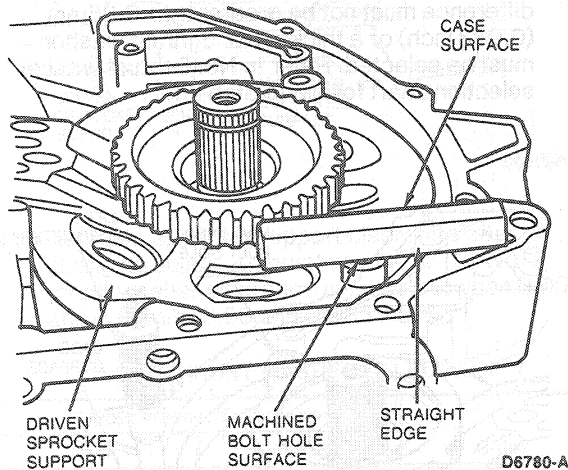


## DISASSEMBLY AND ASSEMBLY (Continued)

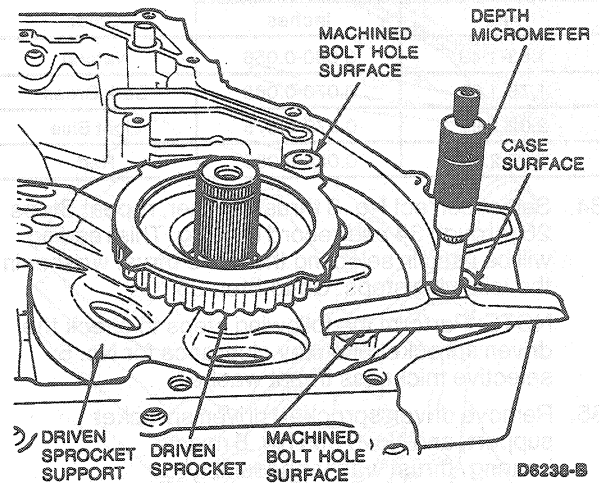
28. Install driven sprocket support making sure it is seated fully. Do not force it. If it is not fully seated, remove support and re-center needle bearing / thrust washer assembly and install support.



29. Install the driven sprocket.  
30. Determine with straight edge or flat block whether machined bolt hole surfaces on support are above or below case machined surface.



31. If support machined bolt hole surfaces are **above** case machined surface, place depth micrometer on machined bolt hole surface of support, centering spindle over machined surface of case. Measure distance to case machined surface at both support bolt hole machined surfaces and determine average from both readings. If reading exceeds 0.21mm (0.008 inch), measure existing washer and refer to No. 8 thrust washer selection chart. Choose a washer that will bring the assembly within specifications.



32. Select correct No. 8 thrust washer, repeat Steps 26 through 29 and record reading; this reading will be used in selecting the No. 5 thrust washer in the following steps. Go to Step 35.  
33. If support machined bolt hole surfaces are **below** case machined surface, place and lightly hold depth micrometer on machined surface of case, centering spindle over machined bolt hole surface of support. Measure distance to machined bolt hole surface at both support hole bosses and determine average from both readings. If reading is over 0.46mm (0.018 in) measure existing washer refer to No. 8 thrust washer selection chart. Choose a washer that will bring the assembly within specifications.

