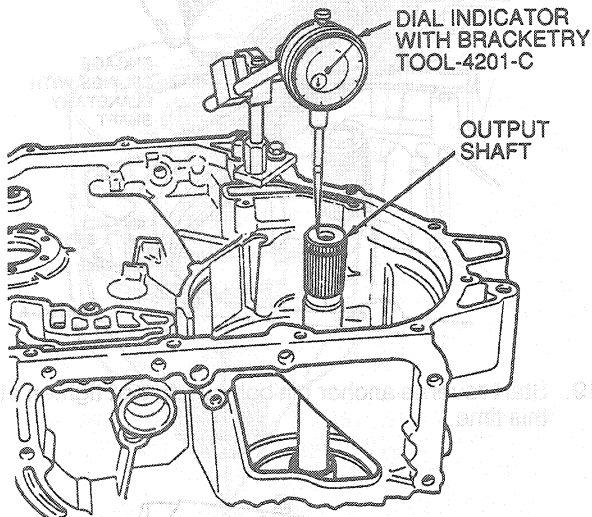
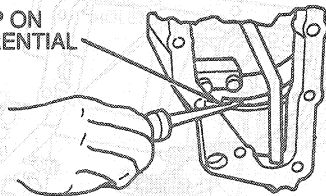


## DISASSEMBLY AND ASSEMBLY (Continued)

- Back out screw on tool installed in Step 5 until it no longer touches shaft.
- Zero dial indicator.
- Tighten screw to 4-5 N·m (35-44 lb-in).
- Observe reading on dial indicator.



PRY UP ON  
DIFFERENTIAL  
SHAFT



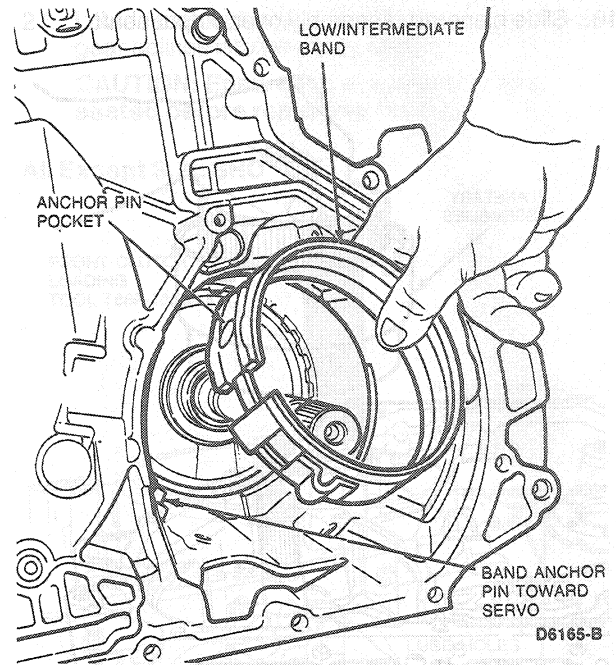
D6008-D

The clearance should be 0.1-0.40mm (0.004-0.016 inch). If the clearance is not within specification, selective thrust washers are available in the following thicknesses:

Selective Snap Rings	
1.20-1.28mm (0.047-0.050 inch)	Red
1.30-1.38mm (0.051-0.054 inch)	Green
1.40-1.48mm (0.055-0.058 inch)	Blue
1.50-1.58mm (0.059-0.062 inch)	Black
1.60-1.68mm (0.062-0.066 inch)	White
1.70-1.78mm (0.067-0.070 inch)	Brown
1.80-1.88mm (0.071-0.074 inch)	Gold

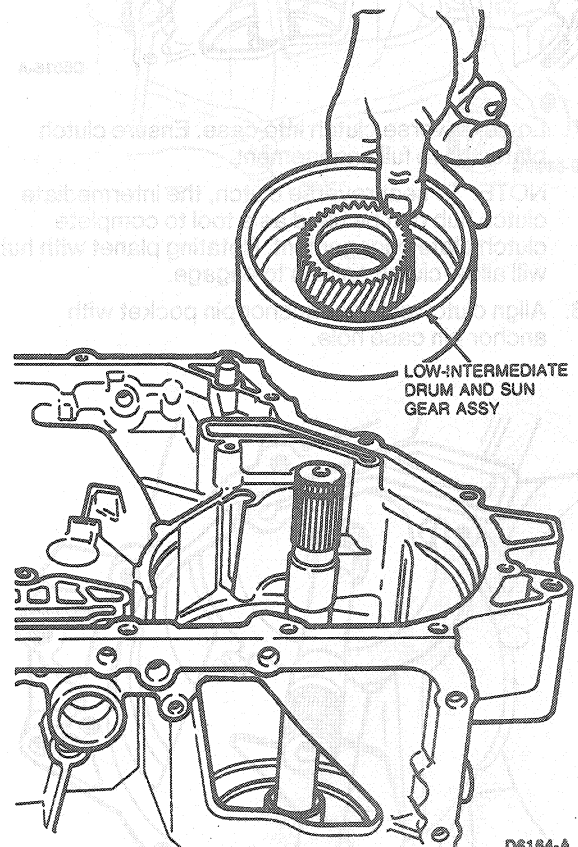
**NOTE:** After completing end clearance check, back off screw on tool and leave tool in position for No. 5 and No. 8 selective thrust washer clearance check to be performed later.

- After installing the correct thrust washer, check the clearance.
- Install low-intermediate band into case and align anchor pin pocket with anchor pin.



D6165-B

- Install low-intermediate drum and sun gear.



D6164-A