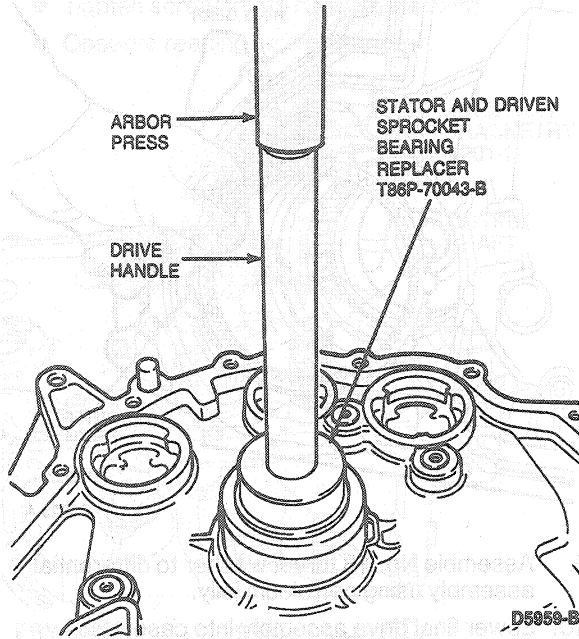


DISASSEMBLY AND ASSEMBLY (Continued)

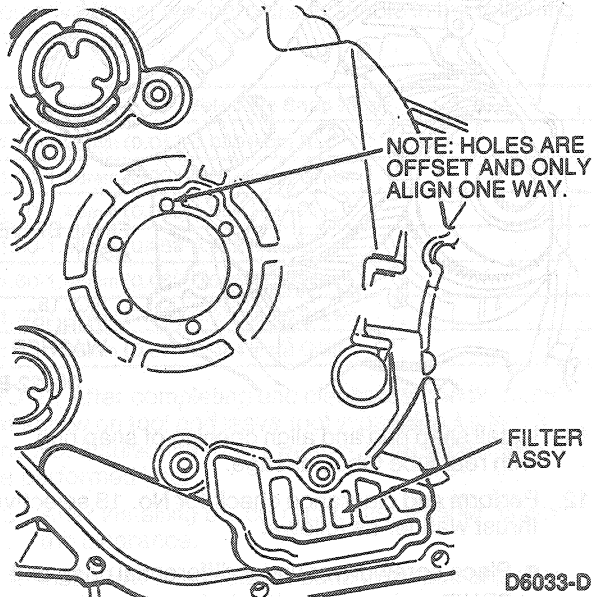
2. If bearing was removed, install drive sprocket support needle bearing using Stator and Driven Sprocket Bearing Replacer T86P-70043-B.



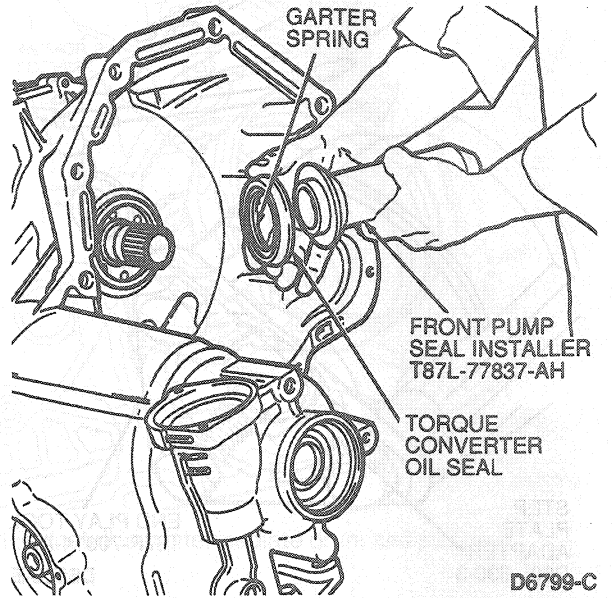
NOTE: Bolt holes are offset. Sprocket support can only be aligned one way. Drain hole points downward.

If removed, install drive sprocket support. Install six (T-30) Torx® bolts and tighten to 7-9 N·m (5-7 lb-ft).

3. Clean filter with compressed air and install.



- NOTE:** After installation, verify presence of garter spring on seal.
4. Install converter oil seal using Front Pump Seal Installer T87L-77837-AH.



NOTE: After installation, verify presence of garter spring on seal.

5. Install RH output shaft seal using Output Shaft Seal Replacer T86P-1177-B.

