

DISASSEMBLY AND ASSEMBLY (Continued)**Assembly**

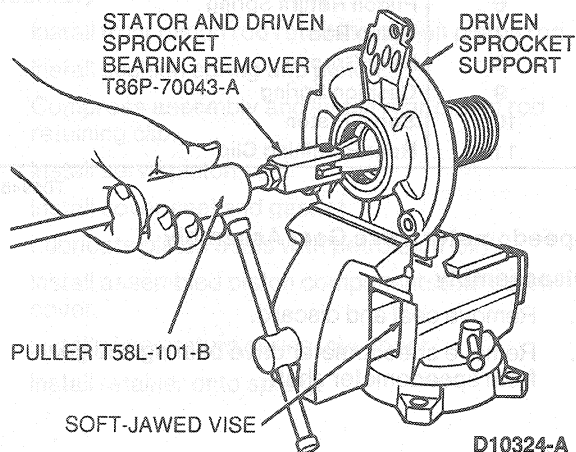
1. Push speedometer drive gear onto speedo shaft aligning slots in gear with shaft roll pin.
2. Install speedometer drive gear bearing on speedometer drive gear with outer race (black side) facing up.
3. Install new seal on cover.
4. Install two 8mm cover bolts. Tighten to 9-12 N-m (7-9 lb-ft).

Driven Sprocket Support**Tools Required:**

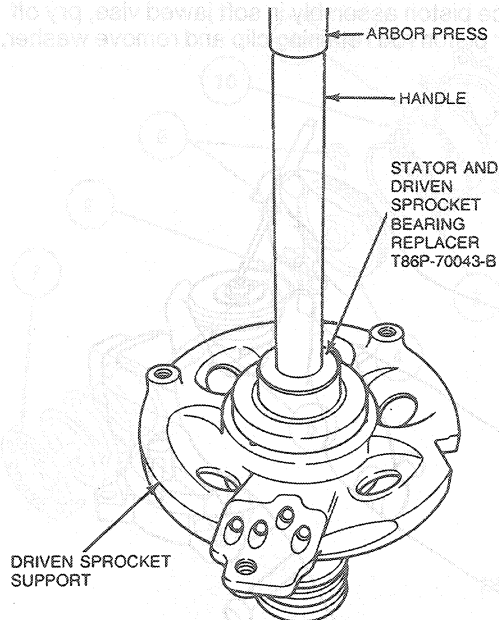
- Puller T58L-101-B
- Stator and Driven Sprocket Bearing Remover T86P-70043-A
- Stator and Driven Sprocket Bearing Replacer T86P-70043-B
- Impact Slide Hammer T50T-100-A

Disassembly

1. Clamp sprocket support vertically in a soft-jawed vise.
2. Remove driven sprocket support needle bearing using Stator and Driven Sprocket Bearing Remover T86P-70043-A, Impact Slide Hammer T50T-100-A and Puller T58L-101-B.

**Assembly**

1. Press driven sprocket support needle bearing using Stator and Driven Sprocket Bearing Replacer T86P-70043-B.

DISASSEMBLY AND ASSEMBLY (Continued)**Transaxle Assembly****Tools Required:**

- Output Shaft Seal Replacer T86P-1177-B
- Overdrive Servo Rod Tool T86P-70023-B
- Stator and Driven Sprocket Bearing Replacer T86P-70043-B
- Front Clutch Loading Tool T86P-70389-A
- End Play Tool T87P-70014-AH
- Front Pump Seal Installer T87L-77837-AH
- Transmission Test Plate T91P-7006-A
- Gear Position Sensor Adjuster T91P-70010-A
- Dial Indicator with Bracketry TOOL-4201-C

Assembly

1. Position case in horizontal position.