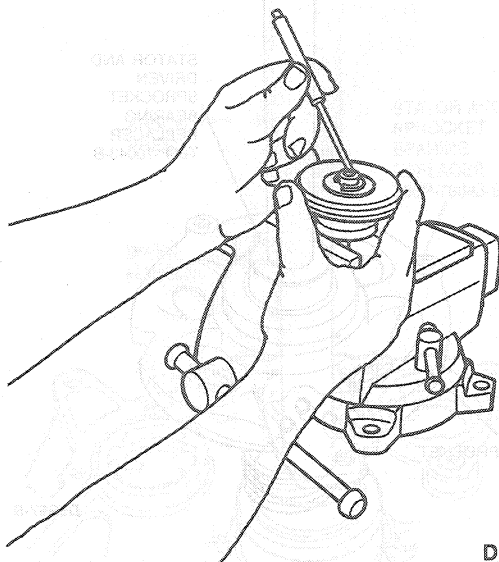


DISASSEMBLY AND ASSEMBLY (Continued)

- Place piston assembly in soft jawed vise, pry off rear piston rod retaining clip and remove washer.



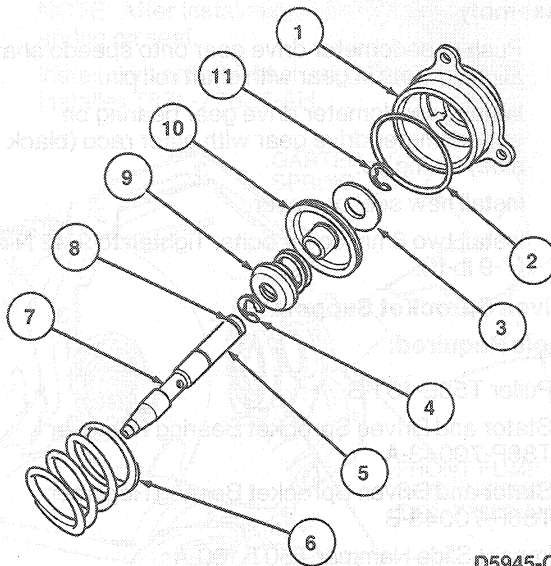
D10323-A

NOTE: Piston and seal are an assembly. If seal is damaged, replace the piston assembly.

- Remove servo piston and seal.
- Remove cushion spring.
- Remove front piston rod retaining clip, if necessary.
- Remove cover seal.

Assembly

- Install front piston rod retaining clip on piston rod.
- Install cushion spring, piston and washer.
- Compress assembly and install rear piston rod retaining clip.
- Lubricate piston seal with petroleum jelly.
- Install cover seal.
- Install assembled servo components into case cover.



D5945-C

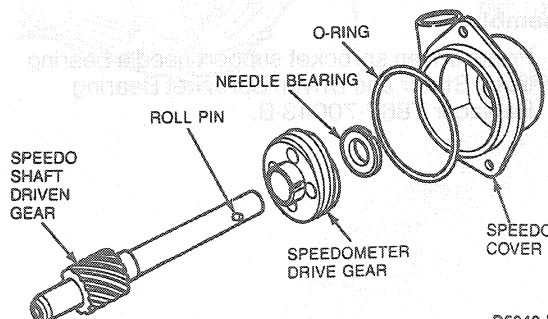
Item	Description
1	Servo Cover
2	Cover Seal
3	Washer
4	Front Retaining Clip
5	Front Groove
6	Piston Return Spring
7	Servo Rod
8	Rear Groove
9	Cushion Spring
10	Servo Piston
11	Rear Retaining Clip

TD5945C

Speedometer Drive Gear Assembly

Disassembly

- Remove seal and discard.
- Remove speedometer drive bearing and gear from speedometer shaft.



D5940-B