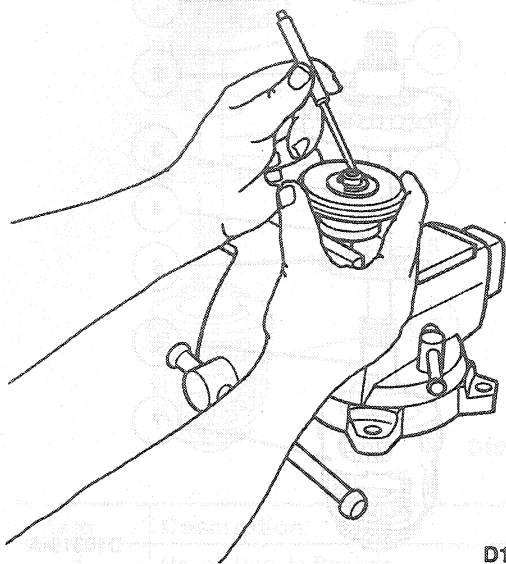


DISASSEMBLY AND ASSEMBLY (Continued)

4. Place piston assembly in soft jawed vise, pry off piston rod retaining clips and remove rod and cushion spring.



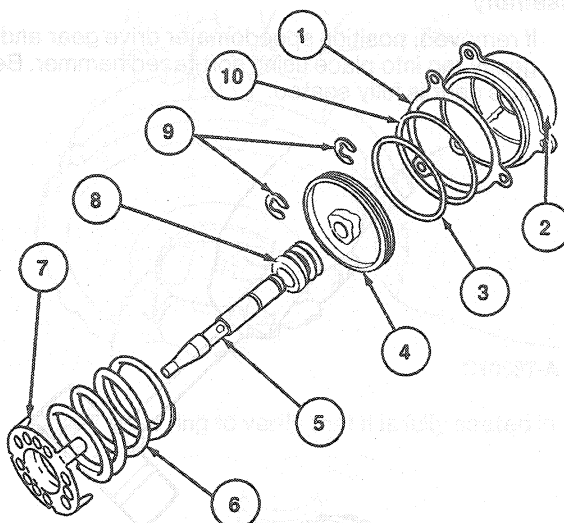
D10323-A

5. Remove servo piston seal.
6. Remove seal and gasket from cover.

Assembly

1. Install front piston rod retaining clip on piston rod.
2. Install cushion spring and piston.
3. Compress assembly and install rear piston rod retaining clip.
4. Install servo piston seal.
5. Install cover seal and gasket.
6. Lubricate piston seals with petroleum jelly.
7. Install assembled piston components into servo cover.
8. Install piston return spring into cover.
9. Install retainer onto spring.

DISASSEMBLY AND ASSEMBLY (Continued)



D5946-C

Item	Description
1	Servo Cover Gasket
2	Servo Cover
3	Piston Seals
4	Servo Piston
5	Piston Rod
6	Piston Return Spring
7	Spring Retainer
8	Cushion Spring
9	Piston Retaining Clips
10	Cover Seal

TD5946C

Overdrive Servo**Disassembly**

1. Remove return spring.
2. Remove servo piston from cover.