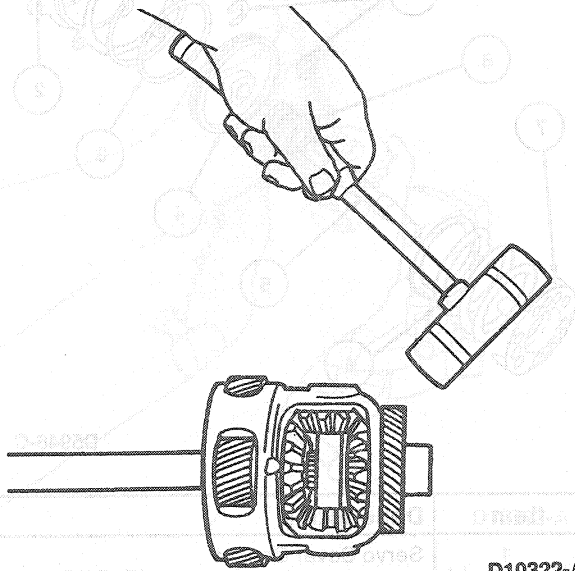


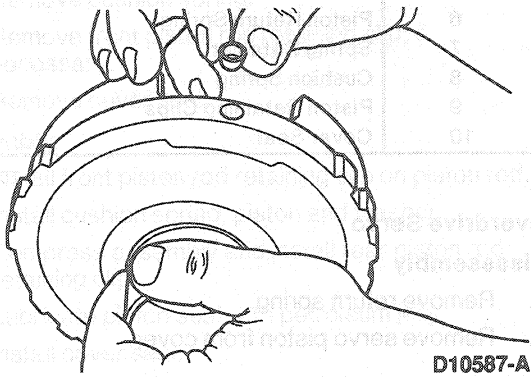
DISASSEMBLY AND ASSEMBLY (Continued)

Assembly

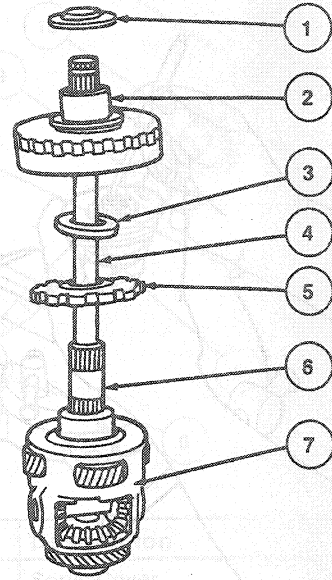
1. If removed, position speedometer drive gear and gently tap into place using soft-faced hammer. Be sure gear is fully seated.



2. Install rear lubrication tube seal in support.



3. Slide final drive sun gear, No. 16 needle bearing, park wheel, No. 15 needle bearing and rear planetary support into place.



D10319-A

Item	Description
1	No. 15 Needle Bearing
2	Rear Planetary Support
3	No. 16 Needle Bearing
4	Output Shaft
5	Park Wheel
6	Final Drive Sun Gear
7	Differential Assy

Low-Intermediate Servo

Disassembly

1. Remove spring retainer.
2. Remove piston return spring.
3. Remove servo piston and rod from cover.

