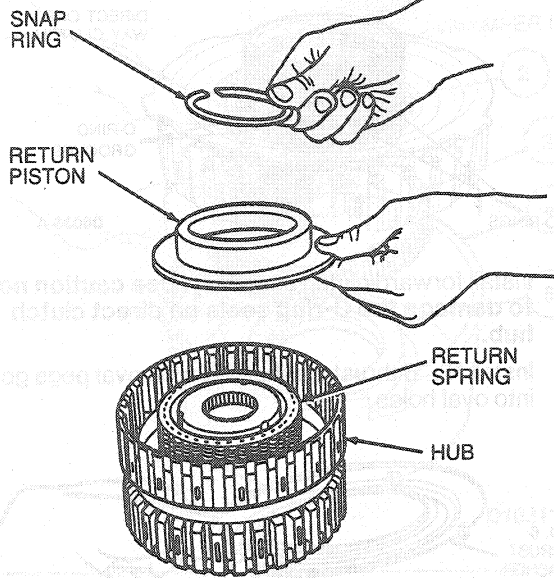
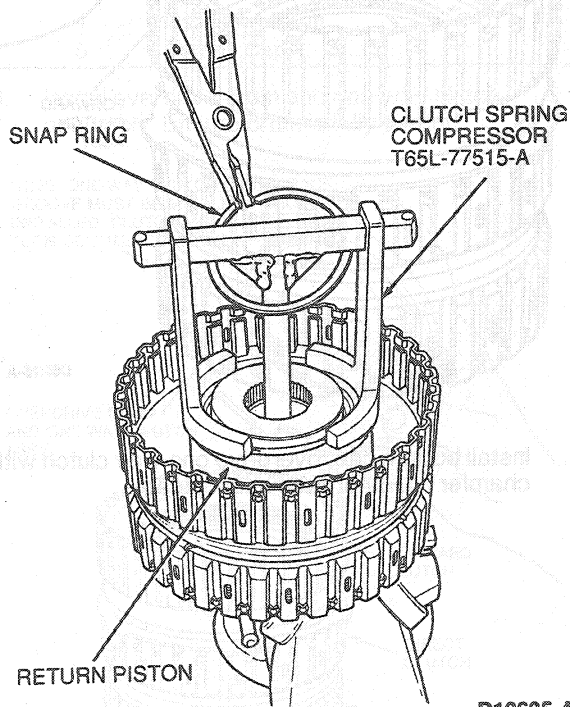


**DISASSEMBLY AND ASSEMBLY (Continued)**



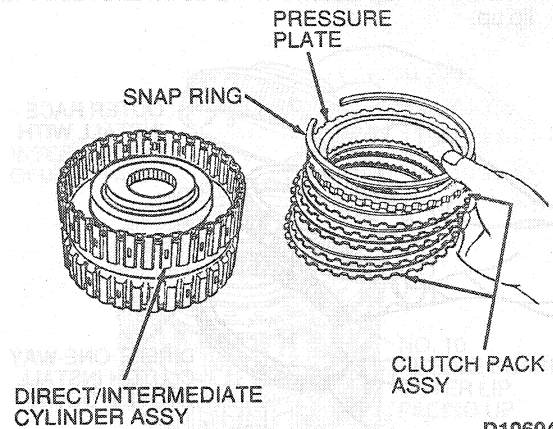
D10606-A



D10605-A

NOTE: Be sure step on pressure plate faces up.

3. Install clutch pack, pressure plate and snap ring.

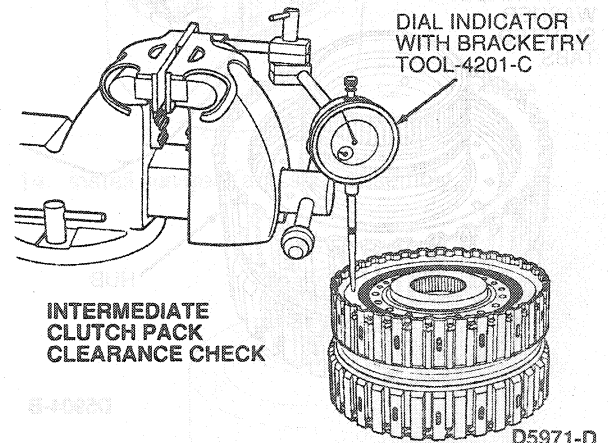


DIRECT/INTERMEDIATE CYLINDER ASSY

D10604-A

4. Check clutch pack clearance using Dial Indicator with Bracketry TOOL-4201-C or equivalent. Push firmly downward on the clutch pack. Release pressure and zero the dial indicator. Lift pressure plate to the bottom of the snap ring. Note dial indicator reading. Take two readings, 180 degrees apart, and determine the average of the two readings. The clearance should be: (4-Plate) 1.02-1.51mm (0.040-0.059 inch). If the clearance is not within specification, selective snap rings are available in the following thicknesses:

Selective Snap Rings
1.20-1.30mm (0.047-0.051 inch)
1.67-1.77mm (0.066-0.070 inch)
2.14-2.24mm (0.084-0.088 inch)
2.61-2.71mm (0.103-0.107 inch)
3.04-3.14mm (0.120-0.124 inch)



D5971-D

**Shell Assembly—All Except 3.2L SHO**

**Assembly**

1. Set on intermediate clutch cylinder.
2. Install No. 7 thrust washer into direct clutch being sure tabs are aligned with slots in direct clutch.