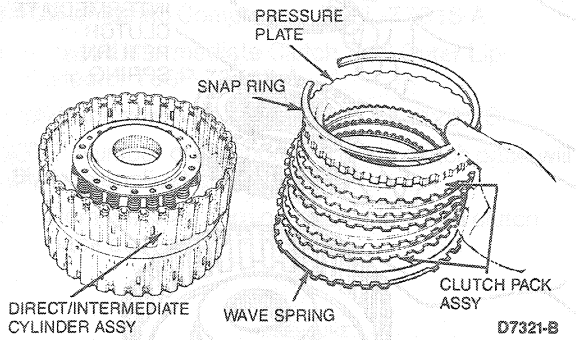


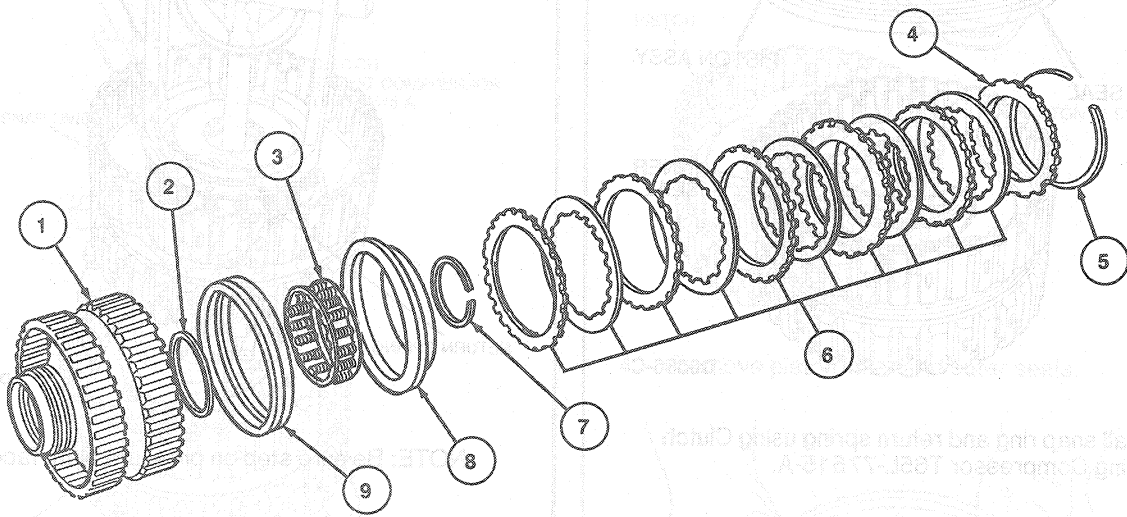
DISASSEMBLY AND ASSEMBLY (Continued)

3. Install clutch pack, pressure plate and snap ring.

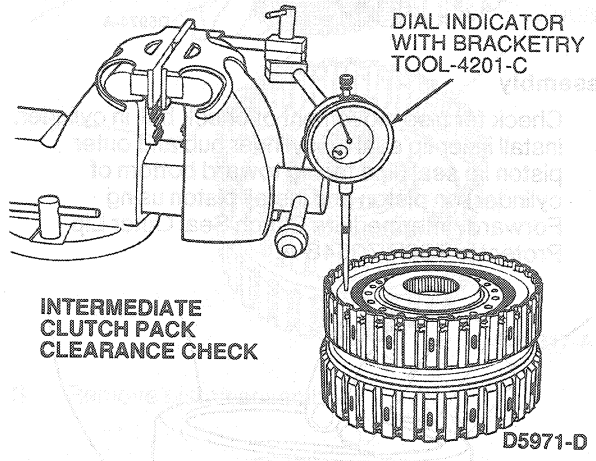


4. Check clutch pack clearance using Dial Indicator with Bracketry TOOL-4201-C or equivalent. Push firmly downward on the clutch pack. Release pressure and zero the dial indicator. Lift pressure plate to the bottom of the snap ring. Note dial indicator reading. Take two readings, 180 degrees apart, and determine the average of the two readings. The clearance should be: (4-Plate) 1.02-1.51mm (0.040-0.059 inch). If the clearance is not within specification, selective snap rings are available in the following thicknesses:

Intermediate Clutch  
3.2L SHO



Selective Snap Rings	
1.20-1.30mm (0.047-0.051 inch)	
1.67-1.77mm (0.066-0.070 inch)	
2.14-2.24mm (0.084-0.088 inch)	
2.61-2.71mm (0.103-0.107 inch)	
3.04-3.14mm (0.120-0.124 inch)	



Item	Part Number	Description
1	7G120	Clutch Cylinder
2	7F225	Inner Piston Seal
3	7F222	Return Spring
4	7R066	Pressure Plate

(Continued)

Item	Part Number	Description
5	7D483	Snap Ring
6	—	Clutch Pack
7	7C122	Snap Ring
8	TH185	Return Piston
9	7E005	Piston

D10603-A