

**DISASSEMBLY AND ASSEMBLY (Continued)**

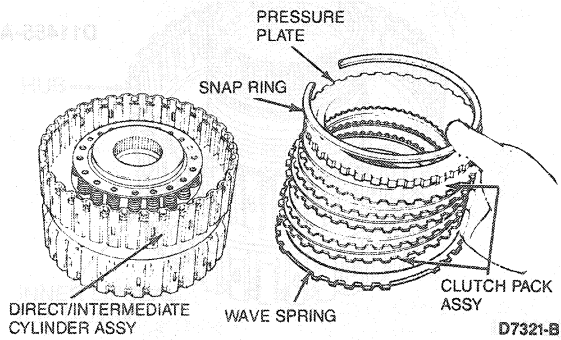
**Disassembly**

**Tools Required:**

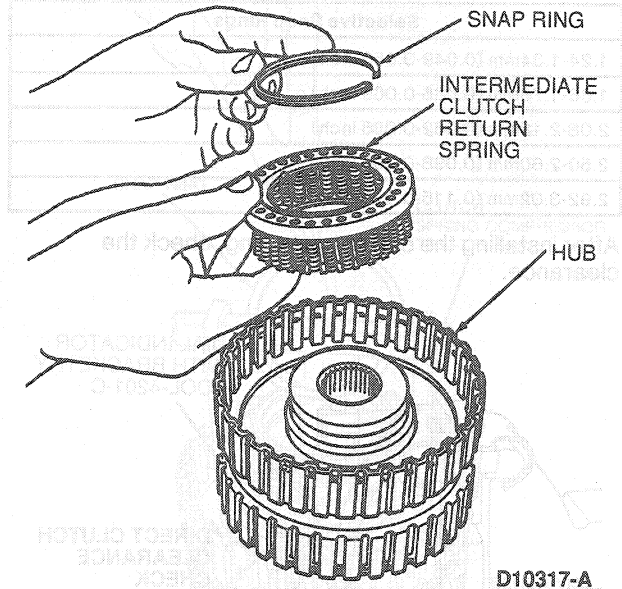
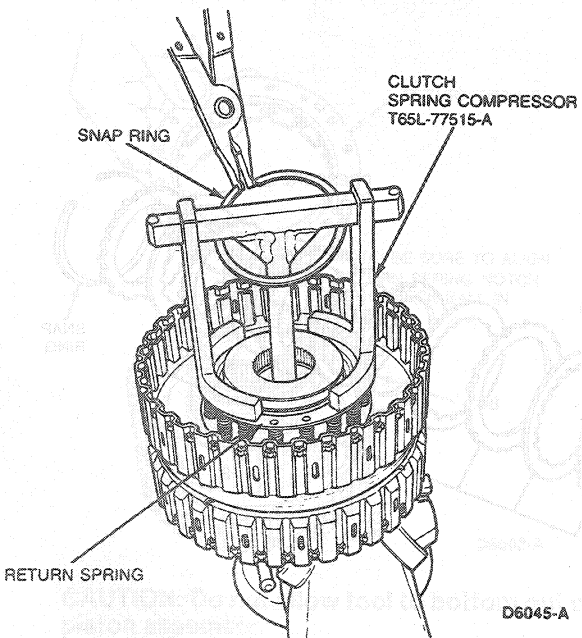
- Clutch Spring Compressor T65L-77515-A
- Forward Intermediate Clutch Seal Outer Lip Protector T86P-70548-A
- Dial Indicator with Bracketry TOOL-4201-C

NOTE: Number of components in the clutch pack will vary with application.

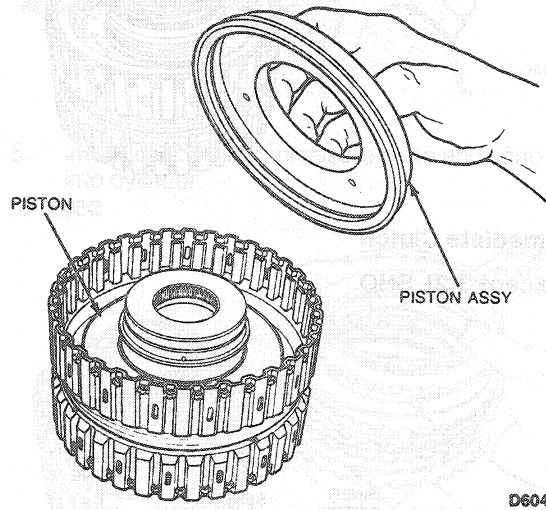
1. Remove snap ring, pressure plate and clutch pack assembly.



2. Remove snap ring and return spring, using Clutch Spring Compressor T65L-77515-A.



3. Remove piston assembly.



4. Remove piston inner and outer seals.

