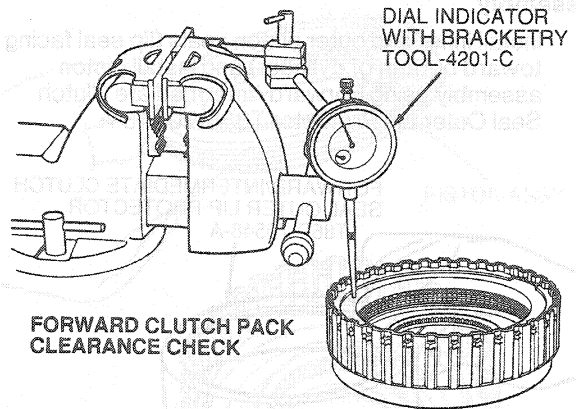
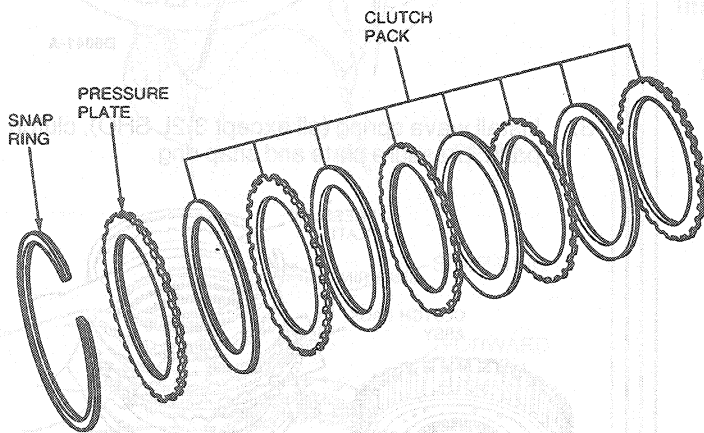


**DISASSEMBLY AND ASSEMBLY (Continued)**

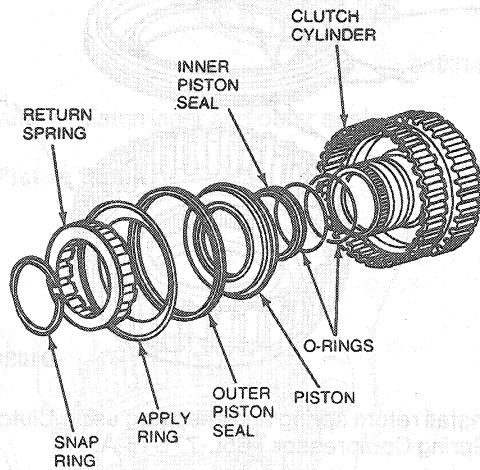
Selective Snap Rings
1.24-1.34mm (0.049-0.053 inch)
1.60-1.70mm (0.063-0.067 inch)
1.95-2.05mm (0.077-0.081 inch)
2.30-2.40mm (0.091-0.094 inch)
2.65-2.75mm (0.104-0.108 inch)

After installing the correct snap ring, check the clearance.

**Direct Clutch—All Except 3.2L SHO**



D5973-C



D5953-A

**Disassembly**

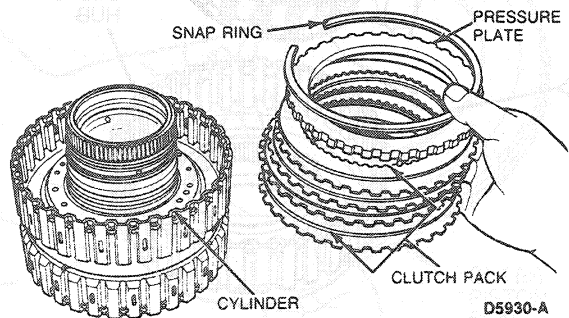
**Tools Required:**

- Clutch Spring Compressor T65L-77515-A
- Direct Clutch Lip Seal Protector T86P-70234-A
- Dial Indicator with Bracketry TOOL-4201-C

1. Remove O-ring seals.

NOTE: Number of components in clutch pack will vary with application.

2. Remove snap ring, pressure plate and clutch pack.



D5930-A

**CAUTION: Do not allow tool to bottom out on piston assembly.**