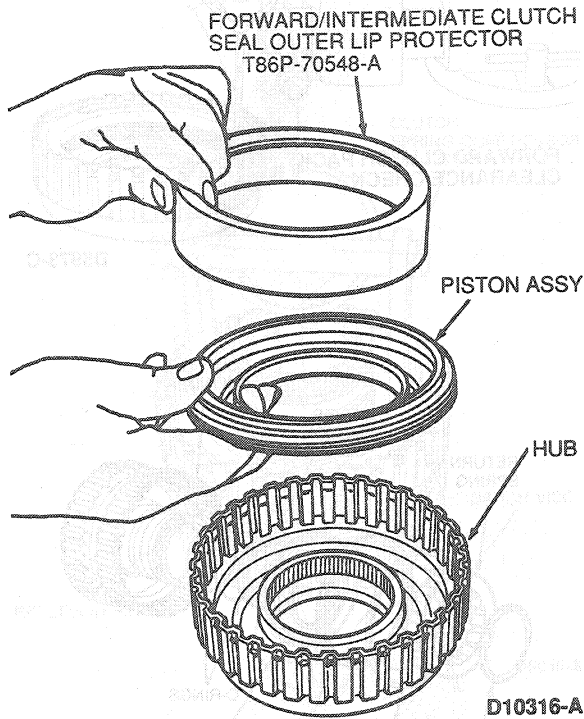


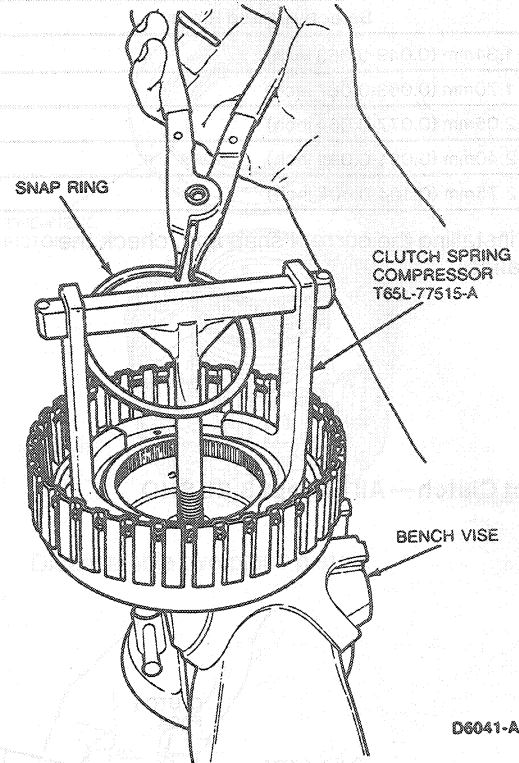
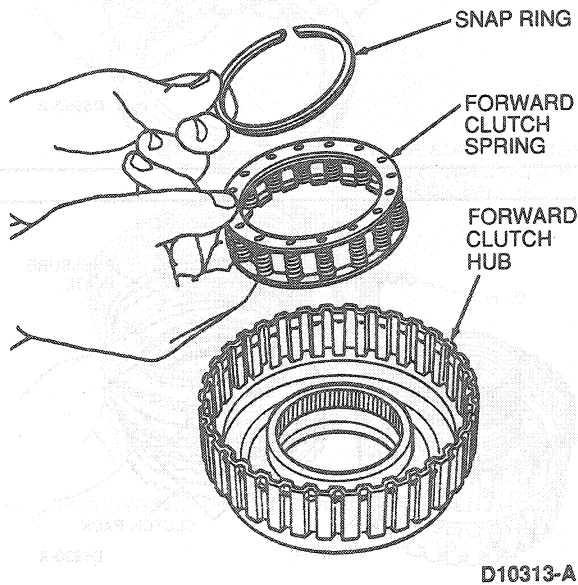
DISASSEMBLY AND ASSEMBLY (Continued)

Assembly

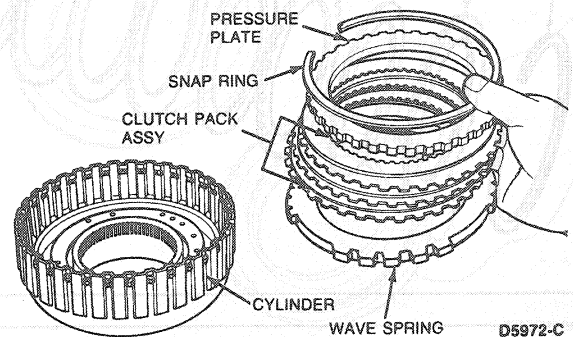
1. Install inner and outer piston seals (lip seal facing toward bottom of cylinder) and install piston assembly using Forward / Intermediate Clutch Seal Outer Lip Protector T86P-70548-A.



2. Install return spring and snap ring using Clutch Spring Compressor T65L-77515-A.



3. Install wave spring (all except 3.2L SHO), clutch pack, pressure plate and snap ring.



4. Check clutch pack clearance using feeler gauge or Dial Indicator with Bracketry TOOL-4201-C or equivalent. Push downward on the clutch pack firmly. Release pressure and zero dial indicator. Lift pressure plate to the bottom of the snap ring. Note dial indicator reading. Take two readings, 180 degrees apart, and determine the average of the two readings. The clearance should be 1.82-1.37mm (0.072-0.052 inch). If the clearance is not within specification, selective snap rings are available in the following thicknesses: