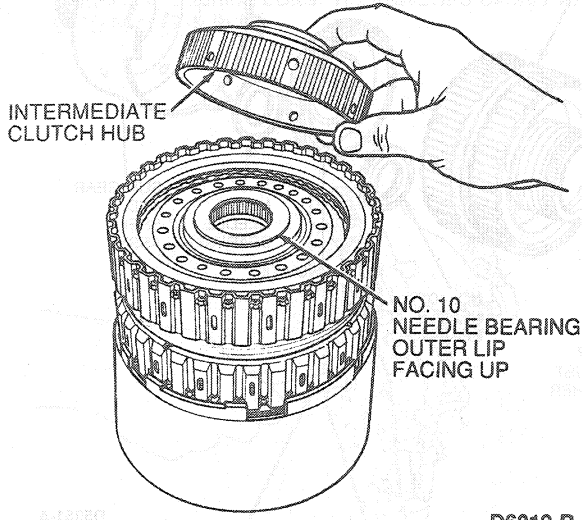


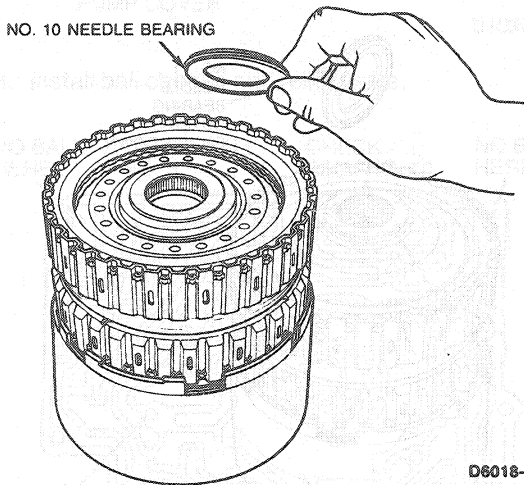
**DISASSEMBLY AND ASSEMBLY (Continued)**

4. Remove intermediate clutch hub.



D6019-B

5. Remove No. 10 needle bearing.

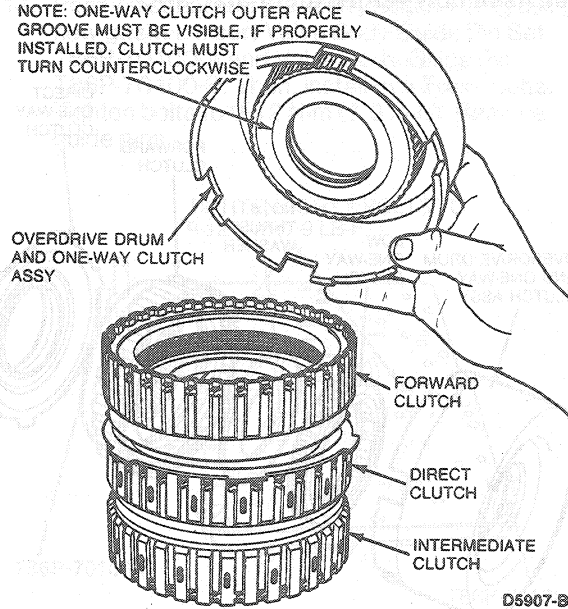


D6018-B

6. Turn assembly onto intermediate cylinder hub.

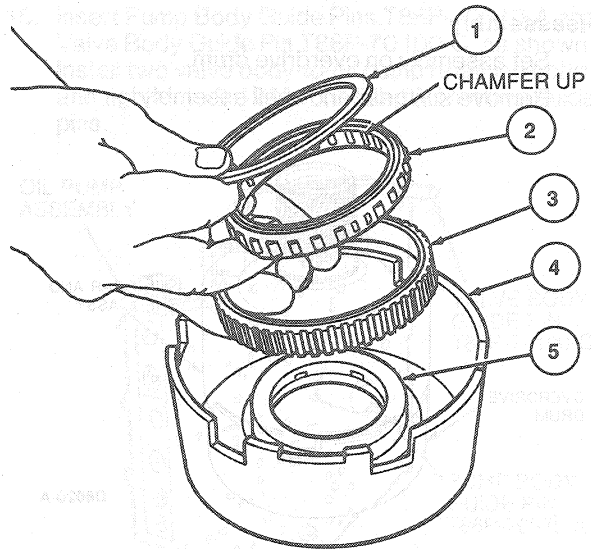
7. Remove overdrive drum and one-way clutch assembly.

NOTE: ONE-WAY CLUTCH OUTER RACE GROOVE MUST BE VISIBLE, IF PROPERLY INSTALLED. CLUTCH MUST TURN COUNTERCLOCKWISE



D5907-B

8. Remove one-way clutch outer race, top cap, one-way clutch and bottom cap from drum.



D10311-A

Item	Part Number	Description
1	—	Top Cap
2	—	Overdrive One-Way Clutch
3	—	Outer Race
4	—	Overdrive Drum
5	—	Bottom Cap