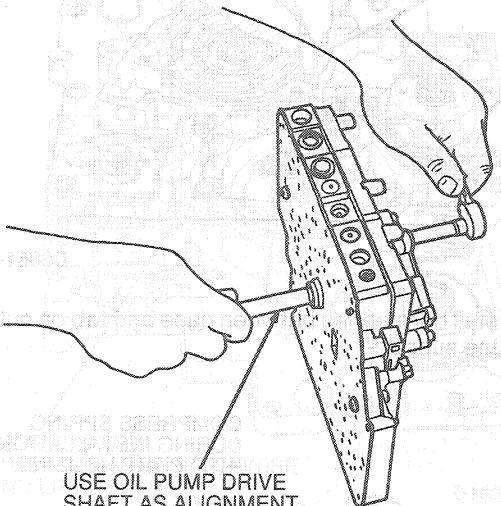


DISASSEMBLY AND ASSEMBLY (Continued)

NOTE: Ensure that pivot pin is flush with or below the surface of the valve body side of the oil pump.

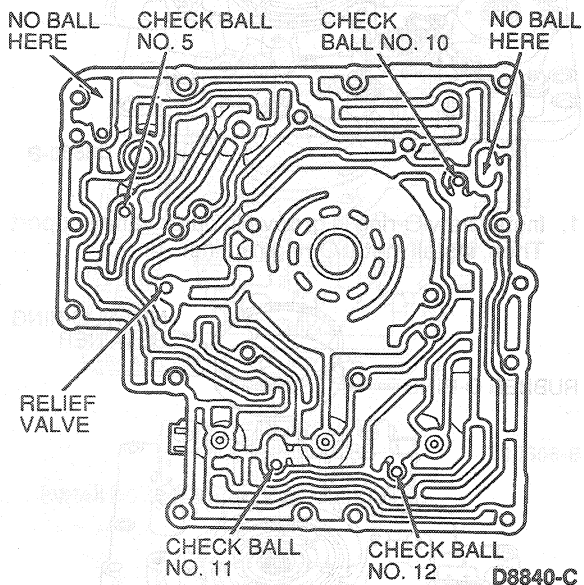
12. Install oil pump cover on oil pump housing and install six retaining bolts. Tighten bolts evenly to 9-12 N·m (7-9 lb-ft).



USE OIL PUMP DRIVE SHAFT AS ALIGNMENT TOOL WHEN INSTALLING PUMP COVER

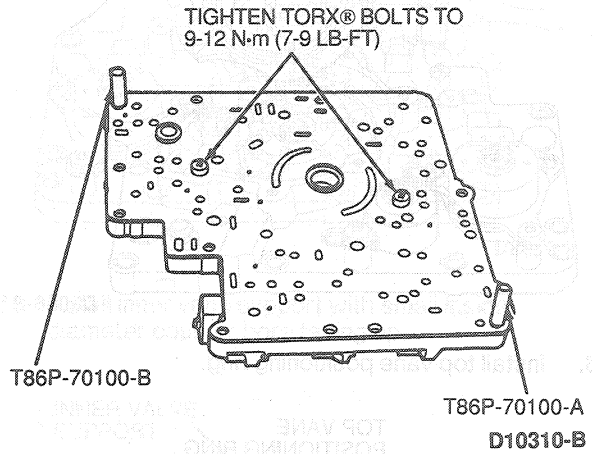
D10309-A

13. Install ball checks and relief valve.



D8840-C

14. Position separator plate on pump housing using a new gasket. Insert Valve Body Guide Pin Set T86P-70100-A and Valve Body Guide Pin T86P-70100-B. Then, install two Torx® bolts. Tighten bolts to 9-12 N·m (7-9 lb-ft). Remove guide pins.



15. Position valve body on oil pump using a new gasket.
16. Insert Pump Body Guide Pins T86P-70370-A and Valve Body Guide Pin T86P-70100-C, as shown. Install two valve body-to-oil pump retaining bolts and tighten to 9-12 N·m (7-9 lb-ft). Remove guide pins.

