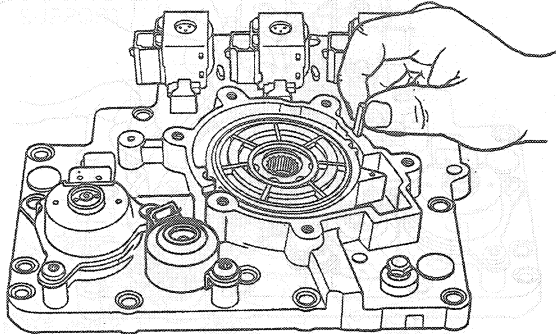


DISASSEMBLY AND ASSEMBLY (Continued)

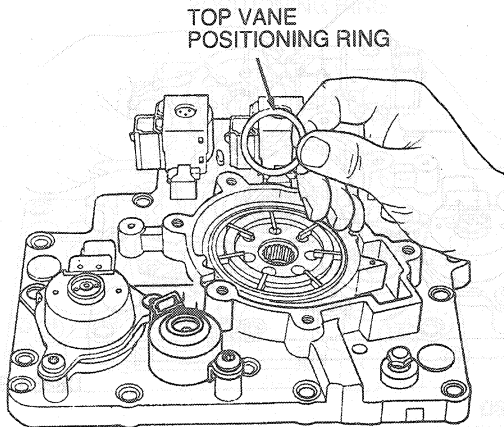
7. Remove and discard side seal.



D8853-B

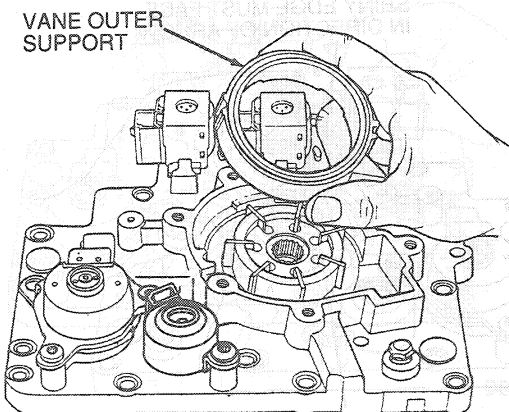
8. Remove side seal support.

9. Remove top vane positioning ring.



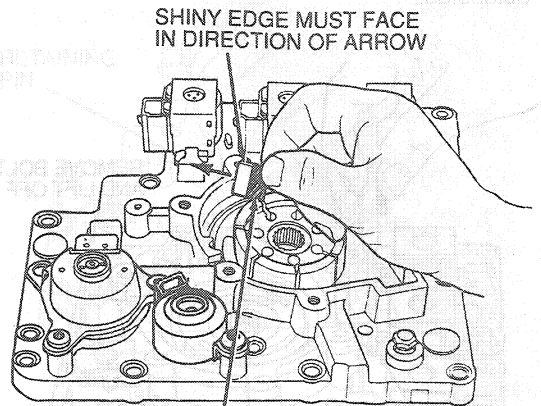
D8855-B

10. Remove outer vane support.



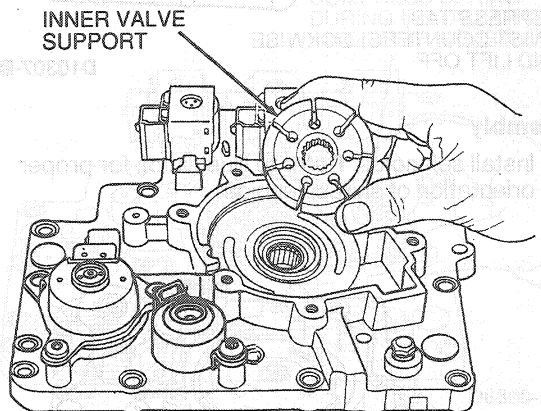
D8856-B

11. Remove seven vanes from rotor.



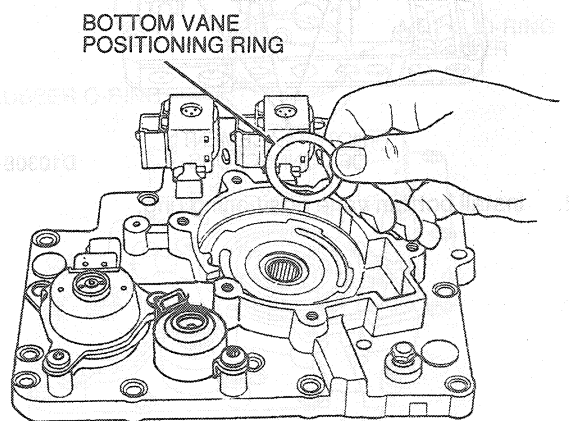
D8857-B

12. Remove inner vane support.



D8858-B

13. Remove bottom vane positioning ring.



D8859-B