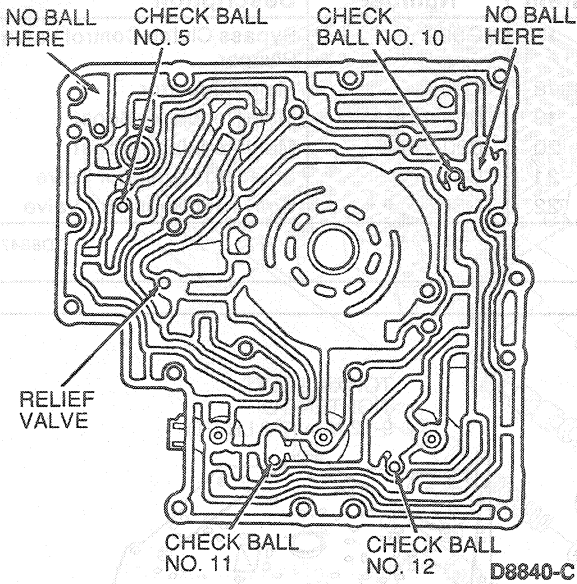
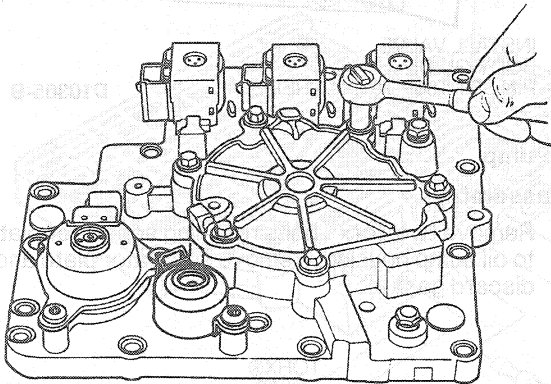


DISASSEMBLY AND ASSEMBLY (Continued)

2. Remove four check balls and one relief valve.



3. Remove six bolts retaining pump cover to pump housing and remove cover.

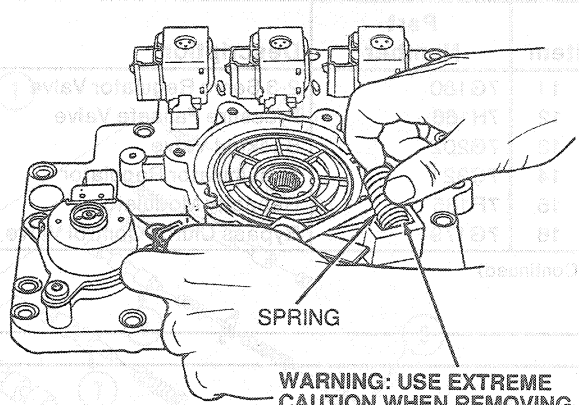


WARNING: USE EXTREME CAUTION WHEN REMOVING SPRING TO PREVENT PERSONAL INJURY.

CAUTION: Place a piece of cardboard or suitable material under screwdriver to prevent damage to housing gasket surface.

4. Remove bore spring by prying spring out of housing.

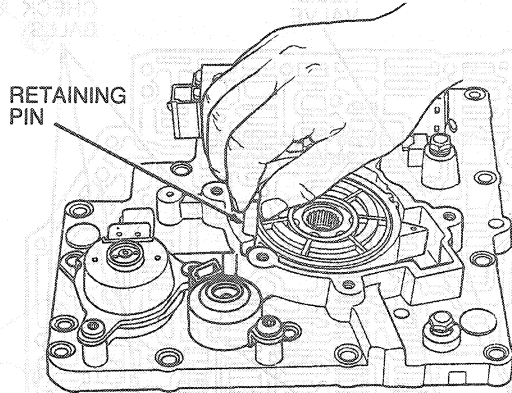
DISASSEMBLY AND ASSEMBLY (Continued)



WARNING: USE EXTREME CAUTION WHEN REMOVING SPRING

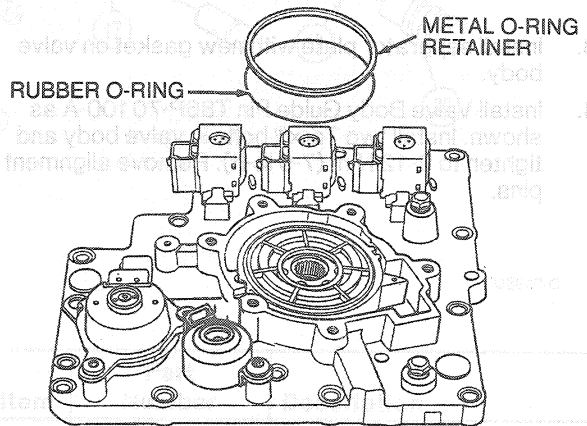
D8850-B

5. Remove outside vane support retaining pin.



D8851-B

6. Remove metal O-ring retainer and O-ring from outer vane support. Discard O-ring.



D8852-B

Item	Description	Part Number	Description
1	Valve Body	71150	3-4 Shift Valve
2	Manual Valve Control	71142	Forward Clutch Valve
3	2-3 Shift Valve	71159	3-2 Shift Valve
4	1-2 Shift Valve	71160	Pull In Control Valve
5	Flag Valves	71144	Engagement Valve

(Continued)

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