

**DISASSEMBLY AND ASSEMBLY (Continued)**

Item	Part Number	Description
11	7G180	2-3 Servo Regulator Valve
12	7H166	Pressure Failsafe Valve
13	7G202	Backout Valve
14	7G321	Accumulator Regulator
15	7F185	Capacity Modulator
16	7G179	Bypass Clutch Control Valve

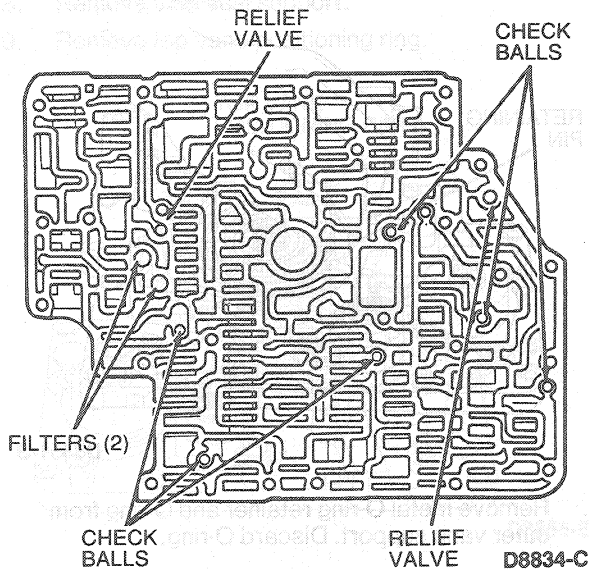
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Item	Part Number	Description
17	7G320	Bypass Clutch Control Valve Plunger
18	7C388	Main Regulator
19	7000-26A	Main Regulator Boost
20	7000-26A	Main Regulator Boost
21	7G473	Solenoid Regulator Valve
22	7G307	Converter Regulator Valve

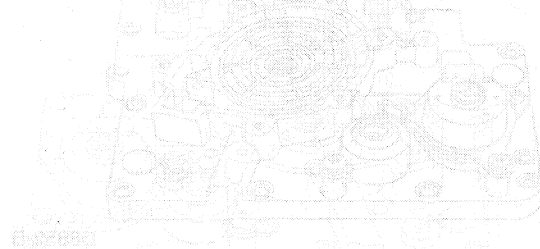
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**Assembly**

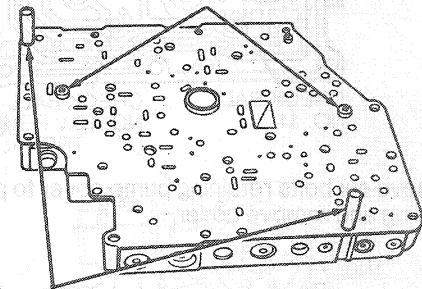
1. Assemble valves and springs into valve body.
2. Install checks ball, relief valves and filter screens.



3. Install separator plate with new gasket on valve body.
4. Install Valve Body Guide Pin T86P-70100-A as shown. Install two Torx® bolts in valve body and tighten to 9-12 N·m (7-9 lb-ft). Remove alignment pins.



TORX® BOLTS  
TIGHTEN TO  
9-12 N·m (7-9 LB-FT)



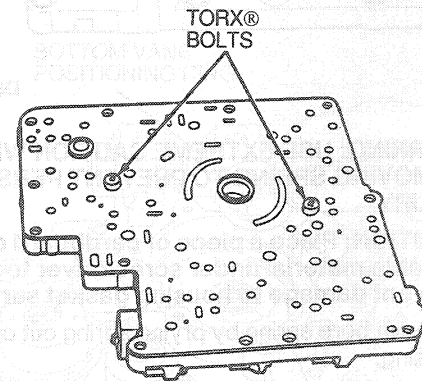
INSTALL VALVE  
BODY GUIDE  
PIN SET T86P-70100-A HERE

D10305-B

**Oil Pump**

**Disassembly**

1. Remove two Torx® bolts retaining separator plate to oil pump housing. Remove separator plate and discard gasket.



D10306-A