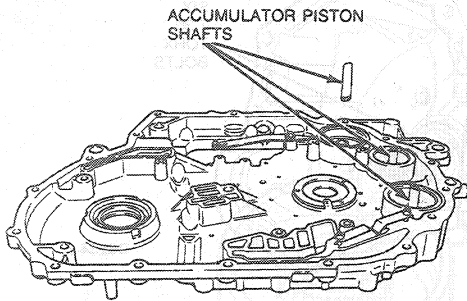


## DISASSEMBLY AND ASSEMBLY (Continued)

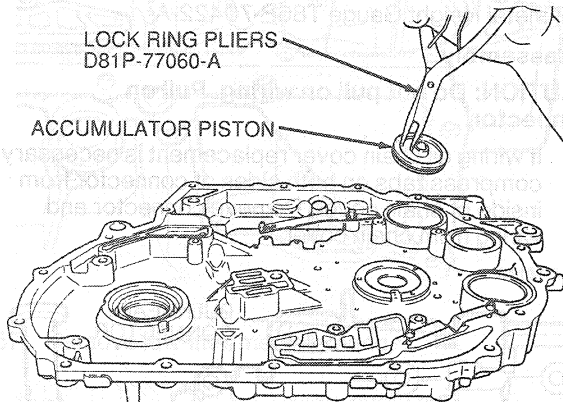
2. Remove three accumulator piston shafts.



D5950-A

**CAUTION:** Do not use any objects in piston shaft bore for removal or damage to bore may result.

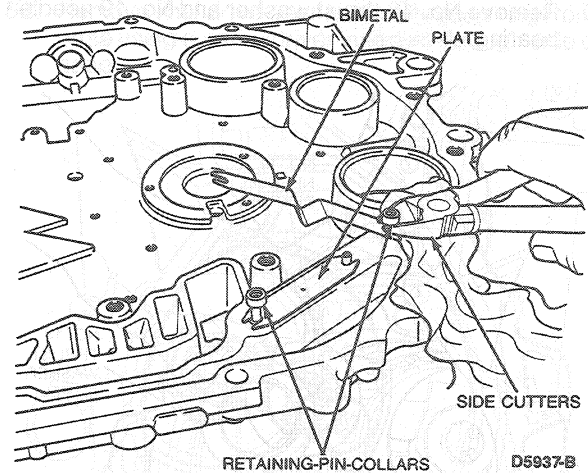
3. Using Lock Ring Pliers D81P-77060-A or equivalent, remove three accumulator pistons. Remove seals and O-Ring from pistons.



D5939-B

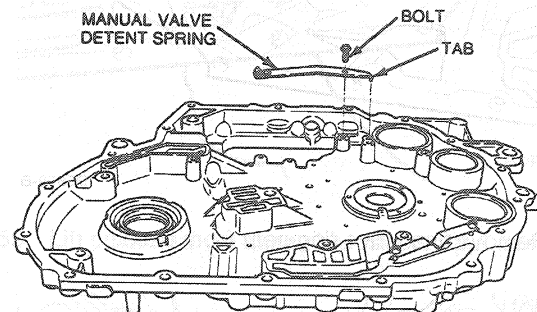
**CAUTION:** Use care not to damage machined case surfaces or bimetallic strips.

4. Using side cutters, carefully remove bimetal retaining pin collars and remove bimetal and plate.  
5. Pull retaining pins from cover, using Locknut Pin Remover T78P-3504-N.



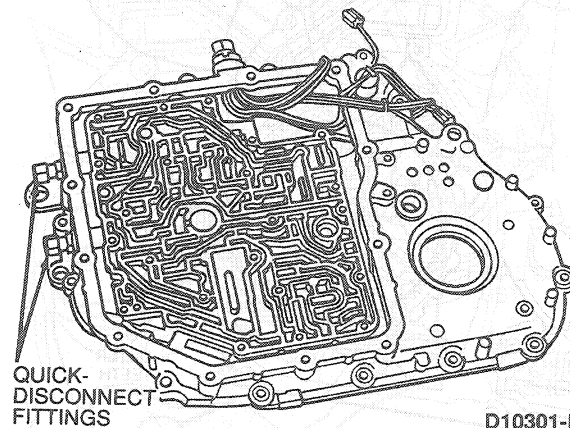
D5937-B

6. Remove 8mm manual valve detent spring bolt and spring.



D5938-A

7. Remove quick-connect oil cooler fittings.



D10301-B