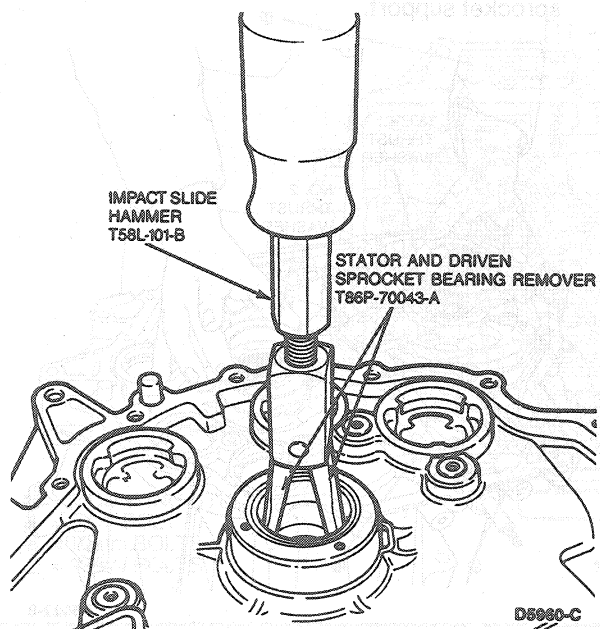


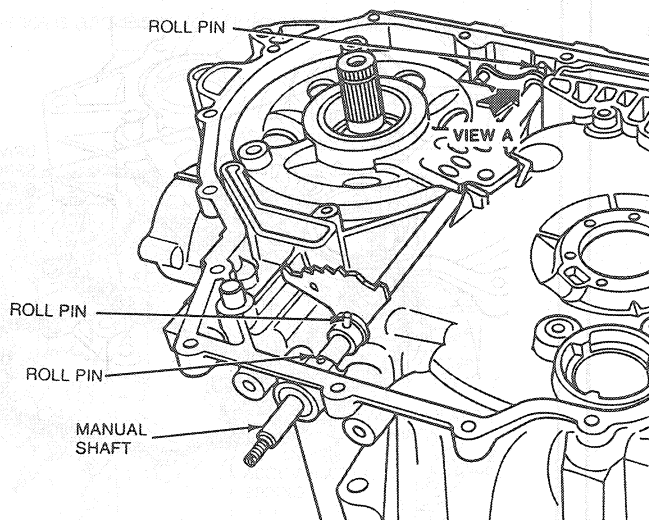
DISASSEMBLY AND ASSEMBLY (Continued)

34. If necessary, remove drive sprocket support needle bearing using Impact Slide Hammer T58L-101-B and Stator and Driven Sprocket Bearing Remover T86P-70043-A.



35. Remove and discard three roll-pins from manual shaft using Locknut Pin Remover D81P-3504-N or equivalent.

CAUTION: Use care not to damage any machined surfaces.



D5921-E