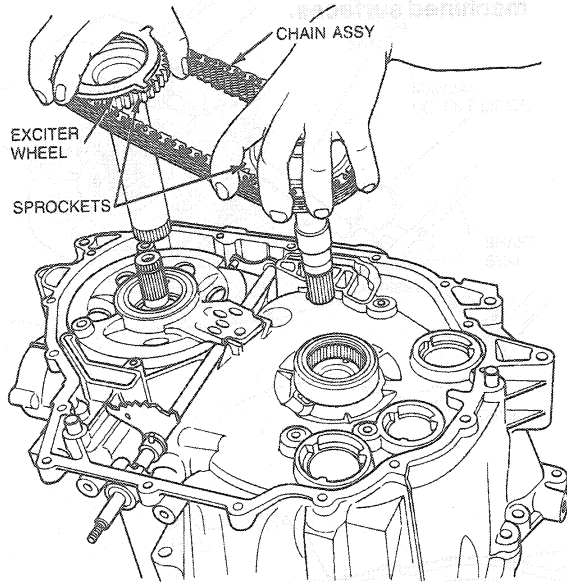


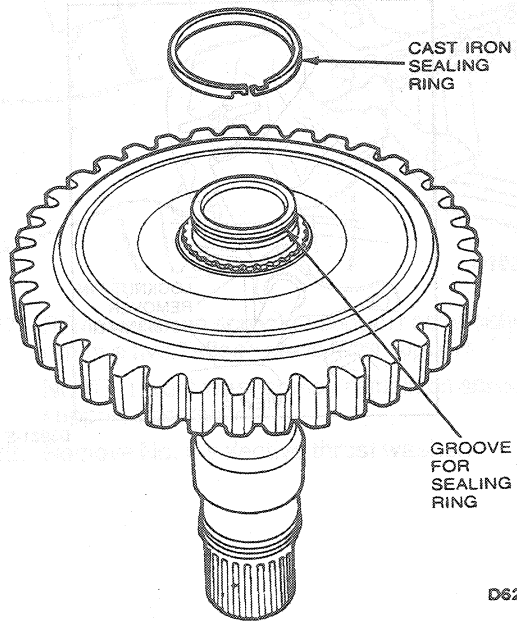
DISASSEMBLY AND ASSEMBLY (Continued)

30. Simultaneously, lift out both sprockets with chain assembly.



D5909-C

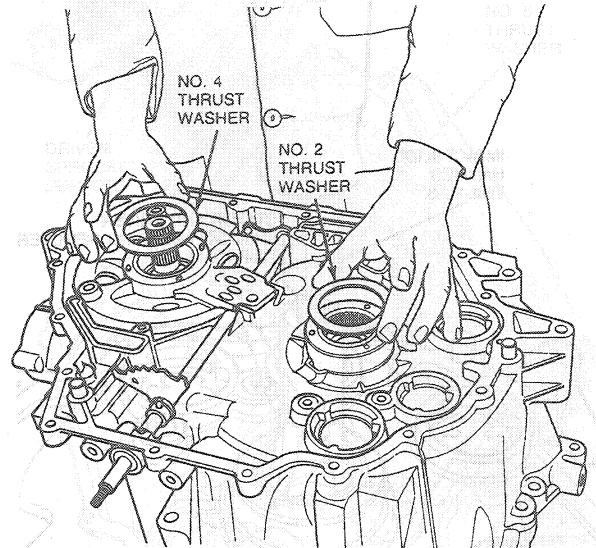
31. Remove cast iron sealing ring from input shaft sprocket.



D6241-A

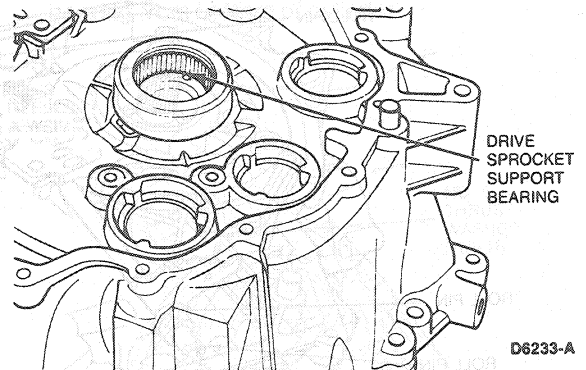
NOTE: Thrust washers may remain on driven sprocket.

32. Remove No. 2 thrust washer from drive sprocket support and No. 4 thrust washer from driven sprocket support.



D5922-B

33. Inspect drive sprocket support bearing to determine if it needs to be replaced. If OK, go to Step 35.



D6233-A