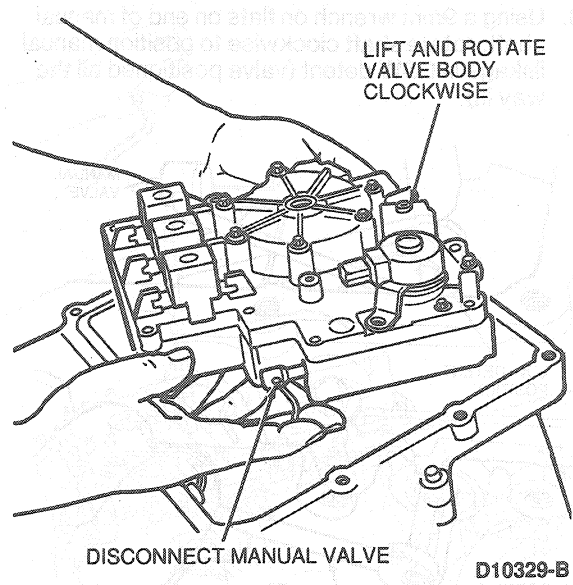


DISASSEMBLY AND ASSEMBLY (Continued)

20. Rotate valve body clockwise. Remove manual valve link from manual valve and remove valve body / pump assembly.



- 21. Disconnect manual valve link from detent lever.
- 22. Pull oil pump driveshaft out of case. Remove and discard four Teflon® seals from pump shaft.

