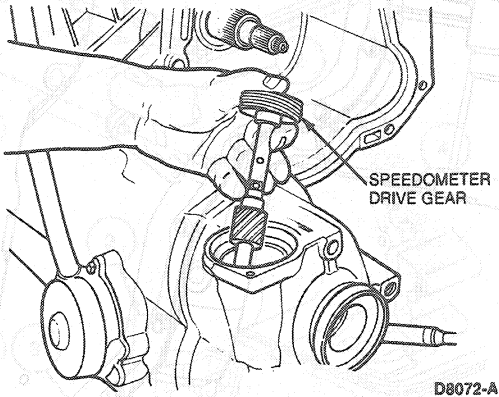


DISASSEMBLY AND ASSEMBLY (Continued)

6. Lift speedometer drive gear assembly and bearing out of case.

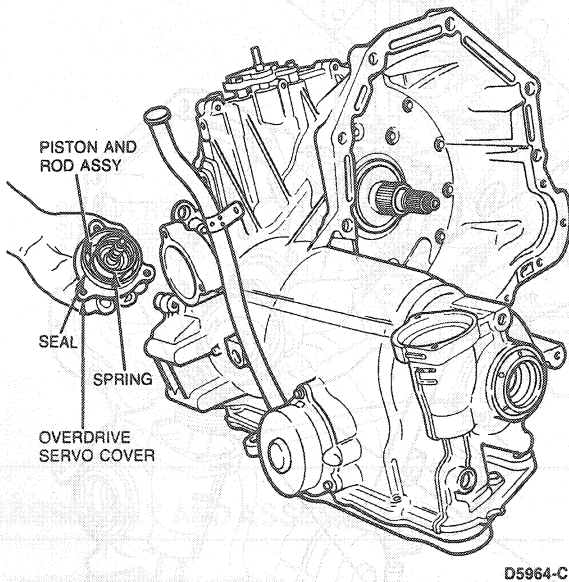


NOTE: Piston assembly and spring may remain in cover.

CAUTION: The servo cover is under spring tension. Care must be taken when removing.

NOTE: Discard O-ring seal on cover.

7. Remove three 8mm overdrive servo cover bolts, cover, piston assembly and spring.

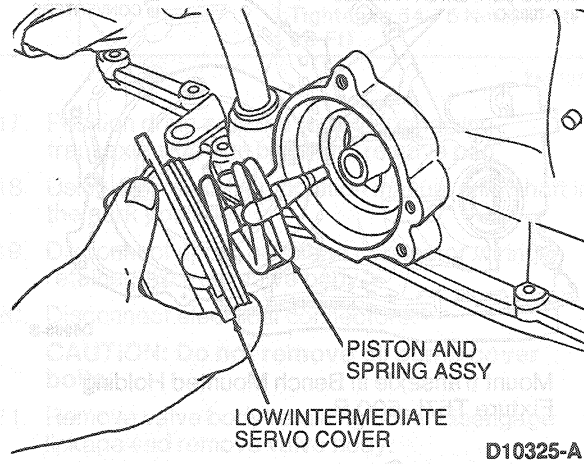


CAUTION: The servo cover is under spring tension. Care must be taken when removing.

8. Remove three 8mm low-intermediate servo cover bolts, cover, piston assembly and spring assembly.

NOTE: Piston assembly and spring may remain in cover.

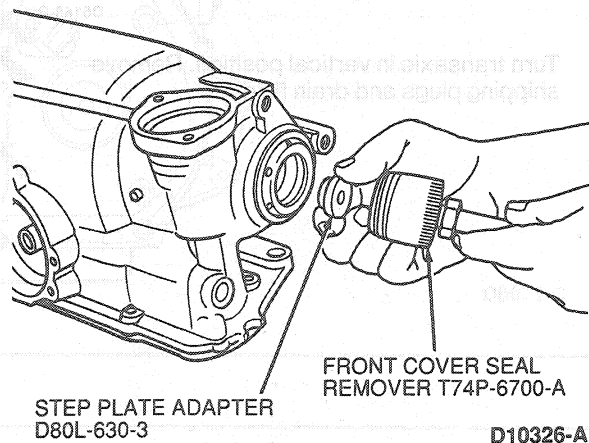
9. Remove and discard gasket.



NOTE: Output shaft seal is a two-piece construction, outer metal protector and inner rubber seal.

10. Inspect RH output shaft seal and replace if damaged. Remove as follows:

- a. Install Step Plate Adapter D80L-630-3 or equivalent into output shaft opening. Use grease to hold tool in place.



- b. Screw Front Cover Seal Remover T74P-6700-A, into metal seal protector.