

DESCRIPTION AND OPERATION (Continued)

Item	Part Number	Description
69	7G116	Washer—Dir Clutch Thrust (#7)
70	7G125	Race—Dir One-Way Cl—Outer
71	7G158	Clutch Assy—Direct One-Way
72	7G156	Race and Bshg Assy—Dir Owc—Inner
73	7H011	Cylinder and Valve Assy—Fwd Clutch
74	7G243	Seal—Fwd Clutch—Outer
75	7G242	Seal—Fwd Clutch—Inner
76	7L140	Piston—Forward Clutch
77	7G299	Supt and Spring Assy—Fwd Clutch
78	N803053-S	Ring—85.0 Ret Type Su Ext (Ret Fwd Cl Spg and Ret to Cyl)
79	—	—
80	7E311	Plate Assy—Fwd Cl Int Spline (Friction) as Req'd
81	7E314	Plate—Fwd Cl Ext Spline (Steel) as Req'd
82	7B066	Plate—Fwd Cl Pressure
83	7G367	Ring—152.26 Ret Int (Fwd) Sel Fit (Ret Fwd Cl Press Plt)
84	7D076	Washer—Fwd Clutch Thrust (#6)
85	7G205	Race—Low Owc—Outer
86	7G206	Clutch Assy—Low One-Way
87	7G207	Drum Assy—Overdrive
88	7G128	Brg and Race Assy—Dir Cl Hub (#9)
89	7G273	Washer—Driven Sprocket Supt Thrust—RR (#8) Sel Fit
90	7F196	Band Assy—Overdrive
91	7G343	Retainer—O/D Band
92	7D019	Seal—Fwd Clutch Cyl (5 Req'd)
93	7D014	Washer—Support Thrust—Frt (#5) Sel Fit
94	7G166	Support Assy—Driven Sprocket
95	7G247	Brg Assy—Driven Sprocket
96	7G115	Washer—Driven Sprocket Thrust (#4)
97	7G405	Sprocket Wheel and Bearing Assy—Driven
98	7A256	Lever Assy—Manual Control
99	7G100	Pin—4mm X 28mm Spg Coiled Std (2—Used as Main Cntl Shft Pin)
100	7G094	Shaft—Shift Accum Piston (3 Req'd)
101	7G326	Spring—1-2 Shift Accum—Inner
102	7G267	Spring—1-2 Shift Accum—Outer

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Item	Part Number	Description
103	7G095	Seal—1-2 Shift Accum—Piston
104	7G133	Piston—1-2 Shift Accum
105	7G266	Spring—3-4 Shift Accum
106	7F248	Seal—3-4 Shift Accum—Piston
107	7F246	Piston—3-4 Shift Accum
108	7G301	Spring—Drive Shift Accum—Inner
109	7G300	Spring Drive Shift Accum—Outer
110	7G275	Seal—Drive Shift Accum—Piston
111	7G274	Piston—Drive Shift Accum
112	7A115	Lever Assy—Manual Detent
113	7N049	Rod—Man Control Valve Actuator
114	7C493	Shaft—Manual Control
115	7G100	Pin—4mm X 28mm Spg Coiled Std (Main Lvr Shaft Ret Pin)—(2 Req'd)
116	7F337	Seal Assy—Man Control Shaft
117	7F293	Sensor Assy—Main Lever Position
118	N804196-S101	Bolt—M6—1.0 X 28 Hex Flg Hd (Sensor Assy to Case)
119	N606024-S2536	Bolt—M6—1.0 X 50 Hex Flg Hd (Att Chain Cover to Case)
120	390685-S2	Plug—1/8-27 Hex Hd Spcl Fil (5 Req'd—(3) in Chain Cover, (2) in Pump Body)
121	7B148	Tag—Identification
122	7N825	Support Assy—Stator
123	7F213	Shaft—Turbine
124	87022-S94	Seal—O-Ring (Frt Turbine Shaft to Seal)
125	7G091	Seal—Turbine Shaft—Rear
126	7G093	Seal—Pump Shaft—Rear (2 Req'd)
127	7R190	Shaft Assy—Oil Pump Drive
128	7G092	Seal—Pump Shaft—Front
129	7G233	Brg Assy—Drive Sprocket
130	7G099	Washer—Drive Sprocket Thrust (#2)
131	7G129	Sprocket Assy—Drive
132	N803178-S	Ring—26.36 Ret Sty Su Ext (Ret Turb Shaft to Drive Sprkt)
133	7G090	Seal—Turbine Shaft—Front (Metal)
134	7G089	Collar—Oil Level Thermo Retain
135	N804184-S	Pin—4mm X 22 Coiled (Locating By-Metal Element (3) Reg)
136	7G191	Element—Oil Level Thermostatic
137	7G190	Plate—Oil Level Thermostat—Valve

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