

DESCRIPTION AND OPERATION (Continued)

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Item	Part Number	Description
1	7005	Case Assy
2	7G112	Brg and Race Assy—Diff Carrier Thrust (# 19)
3	7G103	Washer—Diff Carrier Thrust (# 18)—Sel Fit
4	7G237	Gear—Governor Drive
5	7G334	Gear—Final Drive Ring
6	4205	Case—Transaxle Diff Gear
7	4236	Gear—Diff Side (2 Req'd)
8	4228	Washer—Diff Side Gear Thrust (2 Req'd)
9	4230	Washer—RR Axle Diff Pinion Thrust (2 Req'd)
10	4215	Pinion—Rear Axle Diff (2 Req'd)
11	67847-S	Pin—Coiled Spring (Retains Diff Pinion Shaft)
12	4211	Shaft—Diff Pinion
13	4207	Gear and Diff Case Assy
14	7G107	Brg and Race Assy—Final Drive Carrier (# 17)
15	7G216	Brg—Final Drive Planet Gear Needle (168 Req'd)
16	7G217	Spacer—Final Drive Planetary Gear (4 Req'd)
17	7G214	Gear—Final Drive Planet (4 Req'd)
18	7G215	Washer—Final Drive Planetary Gear Thrust (8 Req'd)
19	7G213	Shaft—Final Drive Pinion (4 Req'd)
20	N803202-S	Ring—77.3 Ret Ext (Retain Pinion Shafts into Carrier)
21	7G193	Gear Assy—Final Drive Sun
22	7A233	Gear—Parking
23	7G106	Brg and Race Assy—Final Drive Gear Thrust (# 16)
24	7A130	Support Assy—Planet Rear
25	N803197-S	Ring—150.7 Ret Int (Used as Rear Support Ret Ring)
26	7G178	Brg and Race Assy—Sun Gear Thrust—RR (# 15)
27	7B459	Gear and Drum Assy—RR Sun
28	7D034	Band Assy—Low and Interm
29	7G211	Gear—Rear Ring
30	7G224	Gear Assy—Planet Rear
31	7G177	Brg and Race Assy—Planet Thrust—Center (# 13)
32	7G218	Planet Assy—Front
33	7G355	Bearing—Assy Frt Plt Gr Carrier
34	7D483	Retainer—Rear Clutch Plate (Ret Front Planet Assy)
35	N803049-52S	Ring—153.9 Ret Int (Retain Rev Cl Press Plate to Cyl)—Sel Fit
36	7D406	Plate—Rev Clutch Pressure

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Item	Part Number	Description
37	7E312	Plate Assy—Rev Cl Int Spline (Friction) (4 Req'd)
38	7E315	Plate—Rev Cl Ext Spline (Steel) (4 Req'd)
39	7F154	Spring—Rev Clutch Cushion
40	N803048-S	Ring—67.0 Ret Type Su Ext (Ret Rev Cl Spg and Ret To Cyl)
41	7G335	Supt and Spring Assy—Rev Clutch
42	N803200-S	Ring—27.0mm Ret Ext (Ret Diff Carrier Output Shaft)
43	7G251	Shaft—Diff Output
44	7D402	Piston—Reverse Clutch
45	7D403	Seal—Rev Clutch Piston—Outer
46	7D404	Seal—Rev Clutch Piston—Inner
47	7F341	Cylinder—Rev Clutch
48	7G304	Gear and Shell Assy—Frt Sun
49	7G239	Brg and Race Assy—Frt Sun Gr Thrust (# 10 and # 11)—(2 Req'd)
50	7F221	Hub—Interm Clutch
51	7G346	Ring—Interm Clutch Plate (Sel Fit)
52	7B455	Plate—Clutch Pressure (Interm)
53	7B164	Plate Assy—Cl Int Spline (Used in Interm and Direct Clutch) as Req'd (Friction)
54	7E314	Plate—Clutch Ext Spline (Used in Interm and Direct Clutch) as Req'd (Steel)
55	N803175-S	Ring—72.0 Ret Style Su Ext (Ret Interm Cl Spg and Ret to Cyl)
56	7G297	Supt and Spring Assy—Interm Clutch
57		
58	7E005	Piston—Interm Clutch
59	7G240	Seal—Interm / Dir Cl Inner (2 Req'd)
60	7H069	Cylinder and Valve Assy—Dir / Interm Clutch
61	7G102	Seal—Interm and Dir Cl Hub (2 Req'd)
62	7F254	Piston Assy—Direct Clutch
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64		
65	7G298	Supt and Spring Assy—Direct Clutch
66	N803176-S	Ring—77.0 Ret Style Su Ext (Ret Dir Cl Spg and Ret to Cyl)
67	7B455	Plate—Clutch Pressure (Direct)
68	7G347 7G367	Ring—Dir Cl Plate (Sel Fit) (Ret Dir Cl Press Plate to Cyl) Ring—152.26 Ret Int

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