

DESCRIPTION AND OPERATION (Continued)

Item	Part Number	Description
71	7A089	Clutch Assy—Direct One-Way
72	7G156	Race and Bshg Assy—Dir Owc—Inner
73	7A360	Cylinder Valve Assy—Fwd Clutch
74	7F224	Seal—Fwd Clutch—Outer
75	7A548	Seal—Fwd Clutch—Inner
76	7A262	Piston—Forward Clutch
77	7G299	Supt and Spring Assy—Fwd Clutch
78	N803053-S	Ring—85.0 Ret Type Su Ext (Ret Fwd Cl Spg and Ret to Cyl)
79	7E085	Spring—Forward Clutch Wave
80	7B164	Plate Assy—Fwd Cl Int Spline (Friction) as Req'd
81	7B442	Plate—Fwd Cl Ext Spline (Steel) as Req'd
82	7B066	Plate—Fwd Cl Pressure
83	7D483	Ring—152.26 Ret Int (Fwd) Sel Fit (Ret Fwd Cl Press Plt)
84	7A166	Washer—Fwd Clutch Thrust (#6)
85	7D171	Race—Low Owc—Outer
86	7A089	Clutch Assy—Low One-Way
87	7L669	Drum Assy—Overdrive
88	7F240	Brg and Race Assy—Dir Cl Hub (#9)
89	7G273	Washer—Driven Sprocket Supt Thrust—RR (#8) Sel Fit
90	7F196	Band Assy—Overdrive
91	7D430	Retainer—O/D Band
92	7D019	Seal—Fwd Clutch Cyl (5 Req'd)
93	7D014	Washer—Support Thrust—Frt (#5) Sel Fit
94	7G166	Support Assy—Driven Sprocket
95	7G247	Brg Assy—Driven Sprocket
96	7G115	Washer—Driven Sprocket Thrust (#4)
97	7G132	Sprocket Assy—Driven
98	7A256	Lever Assy—Manual Control
99	7G100	Pin—4mm X 28mm Spg Coiled Std (2-Used as Main Cntl Shift Pin)
100	7G094	Shaft—Shift Accum Piston (3 Req'd)
101	7G326	Spring—1-2 Shift Accum—Inner
102	7G267	Spring—1-2 Shift Accum—Outer
103	7G095	Seal—1-2 Shift Accum—Piston
104	7G133	Piston—1-2 Shift Accum
105	7G266	Spring—3-4 Shift Accum

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Item	Part Number	Description
106	7F248	Seal—3-4 Shift Accum—Piston
107	7F287	Piston—3-4 Shift Accum
108	7G301	Spring—Drive Shift Accum—Inner
109	7G300	Spring Drive Shift Accum—Outer
110	7G275	Seal—Drive Shift Accum—Piston
111	7G275	Piston—Drive Shift Accum
112	7A115	Lever Assy—Manual Detent
113	7N049	Rod—Man Control Valve Actuator
114	7C493	Shaft—Manual Control
115	7G100	Pin—Shaft Ret (Used as Man Lvr Shaft Ret Pin)
116	7F337	Seal Assy—Man Control Shaft
117	7A247	Sensor Assy—Main Lever Position
118	N804196-S100	Bolt—M6—1.0 X 28 Hex Flg Hd (2-Neut Start Switch to Case)
119	N606024-S36	Bolt—M6—1.0 X 50 Hex Flg Hd (Att Chain Cover to Case)
120	390685-S2	Plug—1/8-27 Hex Hd Spd Fil (5 Req'd—(3) in Chain Cover, (2) in Pump Body)
121	7B148	Tag—Identification
122	7A108	Support Assy—Stator
123	7F213	Shaft—Turbine
124	87022-S94	Seal—O-Ring (Frt Turbine Shaft to Drive Sprkt)
125	7G091	Seal—Turbine Shaft—Rear
126	7G093	Seal—Pump Shaft—Rear (2 Req'd)
127	7B328	Shaft Assy—Oil Pump Drive
128	7G092	Seal—Pump Shaft—Front
129	7G233	Brg Assy—Drive Sprocket
130	7G099	Washer—Drive Sprocket Thrust (#2)
131	7G129	Sprocket Assy—Drive
132	N803178-S	Ring—26.36 Ret Sty Su Ext (Ret Turb Shaft to Drive Sprkt)
133	7G090	Seal—Turbine Shaft—Front (Metal)
134	7G089	Collar—Oil Level Thermo Retain
135	N804184-S	Pin—4mm X 22 Coiled (Locating By-Metal Element (3) Reg)
136	7G191	Transmission Oil Temperature (TOT) Sensor
137	7G190	Plate—Oil Level Thermostat—Valve
138	N605771-S47	Bolt—M6 X 1.0 14 Hex Flg Hd (Att Det Spring Assy to Chain Cover)
139	7E332	Spring Assy—Main Vlv Detent

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