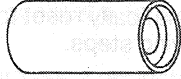
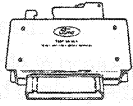


SPECIFICATIONS

TORQUE SPECIFICATIONS



| Description | N-m | Lb-Ft |
|---------------------------------------|---------|---------------|
| Booster to Dash Panel—Nut | 21-29 | 16-21 |
| Brake Tube to Master Cylinder—Fitting | 16-20 | 12-15 |
| Master Cylinder to Booster—Nut | 21-29 | 16-21 |
| Hydraulic Control Unit to Bracket—Nut | 16-20 | 12-15 |
| Brake Tubes to Hydraulic Control Unit | 14-24 | 10-18 |
| ABS Module to Bracket Screws | 1.7-2.3 | 15-20 (Lb-In) |
| Front Wheel Speed Sensor—Bolt | 4.5-6.8 | 40-60 (Lb-In) |
| Hub Adapter Bolts | 60-80 | 45-60 |
| Hub Nut | 257-352 | 190-260 |
| Wheel Lug Nuts | 115-142 | 85-105 |
| ABS Module Bracket Bolts | 8-12 | 6-8 |

| Tool Number/Description | Illustration |
|--|---|
| T89P-20202-A Sensing Ring Installer |  T89P-20202-A |
| T90P-50-ALA Anti-Lock Test Adapter |  T90P-50-ALA |

ROTUNDA EQUIPMENT

| Model | Description |
|-----------|-------------------------------|
| 007-0041B | SUPER STAR II Tester |
| 014-00322 | EEC-IV 60 Pin Breakout Box |
| 105-00051 | Digital/ Analog Volt-Ohmmeter |

SPECIAL SERVICE TOOLS

| Tool Number/Description | Illustration |
|---|--|
| T83L-50-EEC-IV Breakout Box |  T83L-50-EEC-IV |
| T85T-4616-AH Pinion Bearing Cup Replacer |  T85T-4616-AH |

(Continued)

Slowly pull the arm back out of the switch housing past the detent point. At this point it should be impossible to reattach the arm to the pin unless the brake pedal is forced down. To complete the adjustment, depress the brake pedal until the switch hook can be snapped onto the pin. Snap hook onto pin and pull brake pedal back up to its normal rest position. This automatically sets the switch to the proper adjustment. Any time the switch is unhooked from the pin for any reason, the above rearing procedure should be performed to ensure correct switch adjustment.