

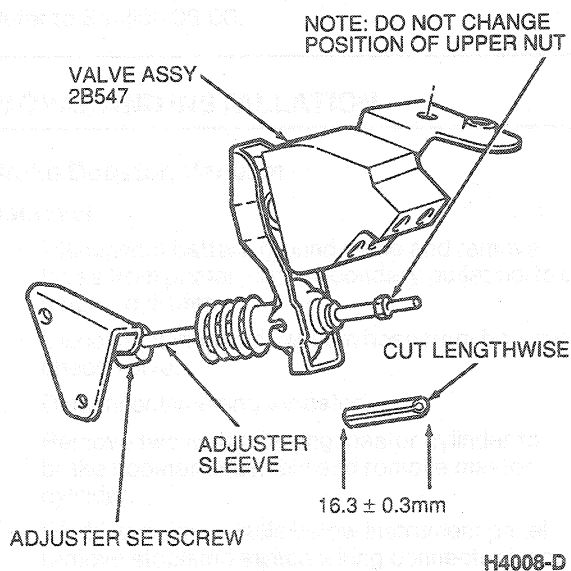
ADJUSTMENTS (Continued)

7. Repeat Steps 3 through 6 at LH front wheel caliper.
8. Next, repeat Steps 4, 5 and 6, starting at LH wheel cylinder and ending at RH front wheel caliper.
9. When bleeding operation is completed, close bleeder tank valve and remove tank hose from adapter fitting.
10. After disc brake service, ensure disc brake pistons are returned to their normal positions and the shoe and lining assemblies are properly seated. This is accomplished by depressing the brake pedal several times until normal pedal travel is established.
11. Remove the pressure bleeder adapter tool from master cylinder. Fill the master cylinder reservoir to 4.0mm (0.16 inch) below the MAX line on the reservoir. Install the master cylinder cap.

Brake Pressure Control Valve

Sedan

1. Drive vehicle on a hoist or alignment machine, so that vehicle is at curb load level and wheels are on a flat surface.
NOTE: Do not change position of the upper nut on valve operating rod.
2. Loosen valve adjuster setscrew.
3. Obtain a piece of rubber or vacuum hose or plastic tubing 3/8-inch OD x 1/4-inch ID. Cut a piece 16.3mm \pm 0.3mm and slice it lengthwise as shown.



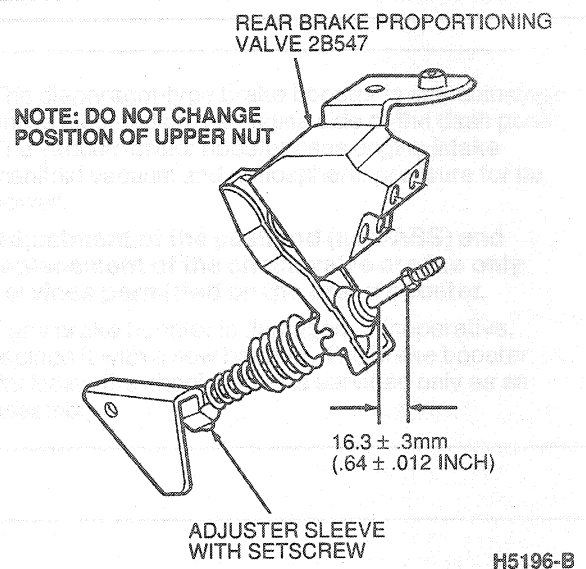
4. Place this length of hose or tubing on valve operating rod. Refer to illustration under Step 3.

5. Ensure the adjuster sleeve is resting on the lower mounting bracket. Install setscrew. The dimension will position the valve for normal operation. Remove hose or tube.

If further adjustment is necessary refer to the following procedures:

Decrease Pressure at Rear Brakes

1. Ensure suspension is at curb height.
2. Loosen adjuster setscrew.
3. Move adjuster sleeve up toward valve body on the operating rod 1mm for each 413 kPa (60 psi) pressure decrease.
4. Install setscrew in adjuster sleeve in desired position.



Increase Pressure at Rear Brakes

1. Ensure suspension is at curb height position.
2. Loosen adjuster setscrew.
3. Move adjuster sleeve down away from the valve body on the operating rod 1mm for each 413 kPa (60 psi) pressure increase.
4. Tighten setscrew in desired position.

SPECIFICATIONS

BRAKE BOOSTER APPLICATIONS

Vehicle	Booster Type and Size
Taurus/Sable	Vacuum—270mm (10.6 inch) Diameter Single Diaphragm