

SPECIFICATIONS (Continued)

BRAKE DIMENSIONS (Cont'd)

Description	Specification Metric (USA) ¹
Lining Wear Limit (From Shoe Surface)	3.12 (0.123)
Caliper Cylinder Bore Diameter	42.9 (1.69)
Rear Rotor Nominal Thickness	24.0 (0.94)
Rear Rotor ² Minimum Thickness	12.75 (0.050)
Rear Rotor Diameter	
Inner	171 (6.73)
Outer	256.5 (10.10)
Rear Rotor Allowable Runout	0.050 (0.002)
Rear Rotor Finish ³	0.4-3.2um (16-25u in)
Rear Rotor Thickness Variation	0.01 (0.0004)

- 1 mm (inches) unless specified.
- 2 Minimum safe thickness is shown on each rotor.
- 3 um micrometer (u in. micro inches)

TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Flex Hose-to-Caliper Retaining Bolt	41-54	30-40
Anchor Plate Retaining Bolts	87-119	64-88
Splash Shield Retaining Screws	8-12	71-106 (Lb-In)
Brake Adapter Retaining Bolts	59-81	44-60
Slider Pin Pinch Bolt	31-35	23-26
Parking Brake Lever Limiting Bolt	6-9	4.5-7
Brake Flex Hose Bracket to Strut	11-16	8-11

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TORQUE SPECIFICATIONS (Cont'd)

Description	N-m	Lb-Ft
Hub Retainer and Washer Assembly	255-345	188-254
Sensor Assembly Screw	4.5-6.8	40-60 (Lb-In)
Bleeder Screw	8-13	71-115 (Lb-In)
Wheel Lug Nuts	115-142	85-105

SPECIAL SERVICE TOOLS

Tool Number / Description	Illustration
T87P-2588-A Rear Caliper Piston Adjuster	T87P-2588-A
T87P-2588-B Caliper Spring Compressor Set	T87P-2588-B

ROTUNDA EQUIPMENT

Model	Description
054-00032	Rotor Mounting Adapter