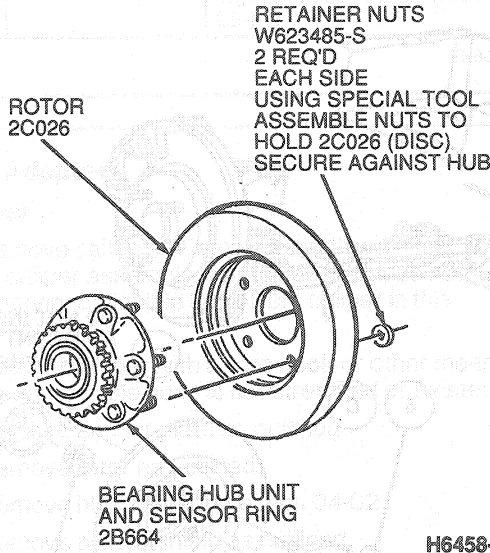


REMOVAL AND INSTALLATION (Continued)

3. Remove two retainer nuts. Remove rotor from rear hub.



Installation

1. If rotor is being replaced, remove protective coating from new rotor with carburetor Tune-Up Cleaner D9AZ-19579-BA (ESR-M14P9-A) or equivalent.
2. Install rotors on their corresponding hubs. Install two new retaining nuts securely.
3. Install the anchor as outlined.
4. Install shoe and lining assemblies.
5. Install the caliper assembly as outlined.

1. Remove caliper assembly as outlined. If service to the caliper assembly is not necessary, do not disconnect flexible hose from caliper in this operation. Support caliper with a wire hook or other means, so that flexible hose is not stretched or twisted.
2. Remove the upper and lower anchor plate-to-brake adapter retaining bolts. Remove anchor plate.

Installation

1. Clean all foreign material and locking compound residue from the retaining bolts and mating surfaces of brake adapter and anchor plate.
NOTE: Anchor plates are not interchangeable from right to left.
2. Position anchor plate on brake adapter. Add one drop of Threadlock and Sealer E0AZ-19554-AA (ESE-M4G204-A) or equivalent to each bolt and attach the anchor plate to the brake adaptor. Tighten to 87-119 N-m (64-88 lb-ft).
3. Install caliper assembly as outlined.

Rotor Splash Shield

Removal

1. Remove three screws that attach splash shield to brake adapter.
2. Remove splash shield.

Installation

1. If shield is bent, straighten it before installation.
2. Position shield to brake adapter. Install retaining screws. Tighten to 8-12 N-m (6-9 lb-ft). Ensure that tabs on shield do not interfere with brake adapter.

Anchor Plate

Removal

NOTE: Anchor plate removal is required to remove the rotor.

| Item | Description | Part Number |
|------|--------------|-------------|
| 1 | Anchor Plate | W623485-S |
| 2 | Retainer Nut | W623485-S |
| 3 | Anchor Plate | W623485-S |
| 4 | Retainer Nut | W623485-S |
| 5 | Anchor Plate | W623485-S |
| 6 | Retainer Nut | W623485-S |
| 7 | Anchor Plate | W623485-S |
| 8 | Retainer Nut | W623485-S |
| 9 | Anchor Plate | W623485-S |
| 10 | Retainer Nut | W623485-S |
| 11 | Anchor Plate | W623485-S |
| 12 | Retainer Nut | W623485-S |

| Item | Description | Part Number |
|------|--------------|-------------|
| 1 | Anchor Plate | W623485-S |
| 2 | Retainer Nut | W623485-S |
| 3 | Anchor Plate | W623485-S |
| 4 | Retainer Nut | W623485-S |
| 5 | Anchor Plate | W623485-S |
| 6 | Retainer Nut | W623485-S |
| 7 | Anchor Plate | W623485-S |
| 8 | Retainer Nut | W623485-S |
| 9 | Anchor Plate | W623485-S |
| 10 | Retainer Nut | W623485-S |
| 11 | Anchor Plate | W623485-S |
| 12 | Retainer Nut | W623485-S |