

SPECIFICATIONS

BORE DIAMETERS

Vehicle	Brake Drum Diameter		Wheel Cylinder Bore Diameter	
	Inside Diameter (mm)	Boring Limit (Max. mm) ¹	Front ²	Rear ²
Taurus / Sable	225 and 250	1.5 on the diameter	—	25.4mm (1.00 inch)

- 1 Max. Runout .127mm (.005 inch)
- 2 Max. Allowable Hone 0.076mm (.003 inch)

REAR DRUM BRAKE LINING DIMENSIONS

Vehicle	Brake Shoe	Color Code	Brake Diameter		Lining Size	
			mm	Inches	mm	Inches
Sedan	Leading	None	225	8.85	38	1.49
	Trailing	None	225	8.85	38	1.49
Wagon	Leading	None	250	9.84	45	1.77
	Trailing	None	250	9.84	45	1.77

TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Wheel Cylinder-to-Backing Plate Bolts	10-14	8-10
Rear Brake Backing Plate-to-Spindle	60-80	45-60
Wheel Cylinder Bleeder Screw	10-20	7.5-15.0
Lug Nuts	115-142	85-105
Bearing Hub Unit	255-345	188-254
Brake Tube to Cylinder	15-20	11-15

SPECIAL SERVICE TOOLS

Tool Number	Description
D81L-1103-A	Brake Adjustment Gauge

ROTUNDA EQUIPMENT

Model	Description
104-00046	Brake Drum Micrometer
091-00001	Brake and Clutch Service Vacuum