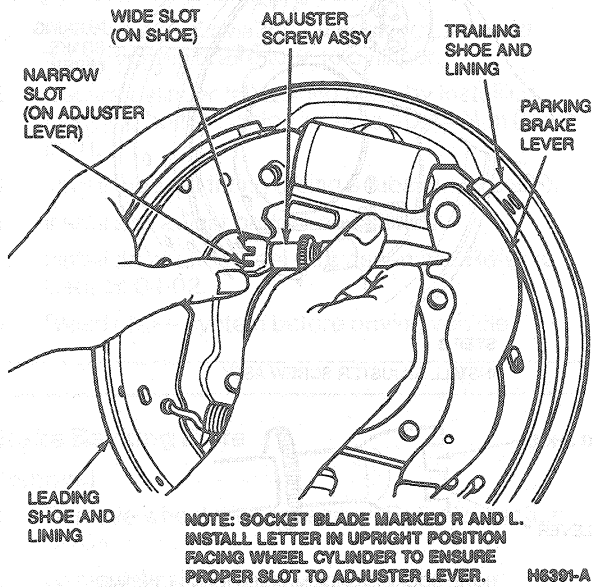


REMOVAL AND INSTALLATION (Continued)

6. Install adjuster assembly to slots in brake shoes. Socket end must fit into slot in leading shoe (wider slot). Slot in adjuster nut must fit into slots in trailing shoe and parking brake lever.



7. Install adjuster lever on pin on leading shoe and to slot in adjuster socket.
8. Install upper retracting spring in slot on trailing shoe and slot in adjuster lever. Adjuster lever should contact star and adjuster assembly.
9. Install brake shoe anchor pins, springs and retainers. Remove Brake Cylinder Clamp D81L-1103-B or equivalent.