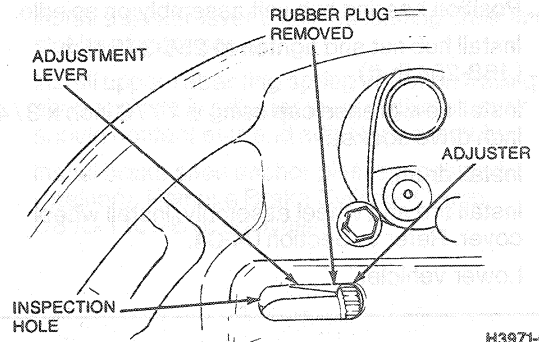
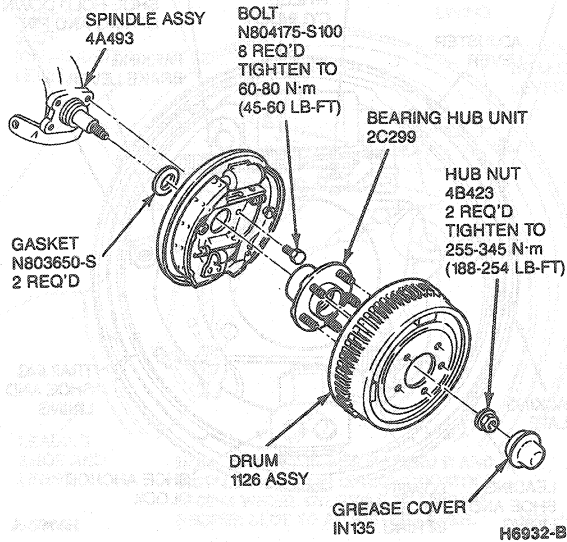


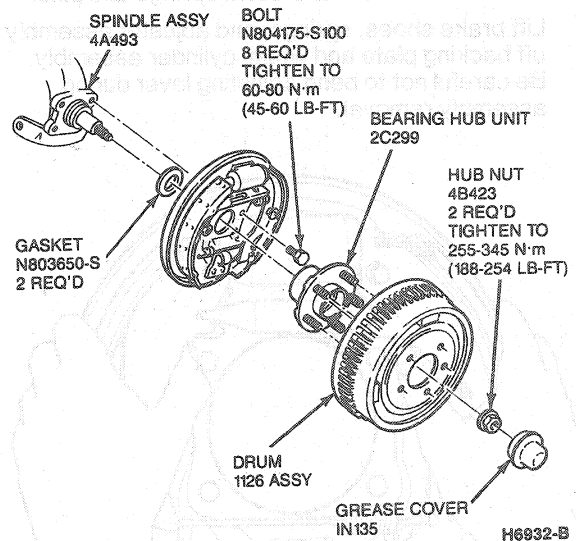
## DESCRIPTION (Continued)

The rear drums are attached to the rear axle spindle by a bearing hub unit with push nuts. Wheel studs are located in the bearing hub unit for retaining the rear wheels. The wheel studs and lug nuts are metric (12mm).



## Installation

1. Install drum assembly on bearing hub.
2. Install tire and wheel assembly. Refer to Section 04-04.
3. Install wheel ornament (wheelcover) and nut covers as required.
4. Lower vehicle.



## REMOVAL AND INSTALLATION

## Brake Drums

## Removal

1. Raise vehicle on a hoist. Refer to Section 00-02.
2. Remove wheel ornament (wheelcover) and nut covers as required.
3. Remove tire and wheel assembly. Refer to Section 04-04.
4. Remove the two drum retaining nuts.

NOTE: If the drum assembly will not come off for brake service, pry rubber plug from backing plate inspection hole and use the following procedure:

On 225mm and 250mm (8.85 inch and 9.84 inch) brakes, remove the brake line-to-axle retention bracket. This will allow sufficient room for insertion of a screwdriver and brake tools to disengage adjusting lever and back-off the adjusting screw.

## Bearing Hub Unit Assembly

## Removal

1. Raise vehicle on hoist. Refer to Section 00-02.
2. Remove tire and wheel assembly. Refer to Section 04-04.
3. Remove drum assembly.
4. Remove grease cap and discard.
5. Remove bearing hub nut.
6. Remove bearing hub unit from spindle.

## Installation

NOTE: Bearing hub unit is lubricated for life.