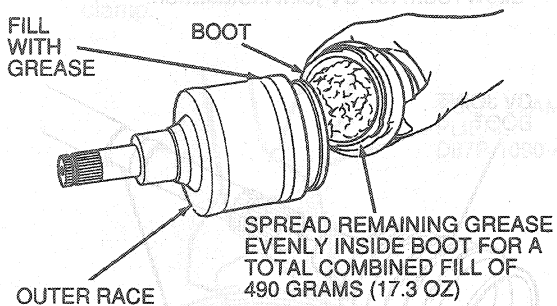


DISASSEMBLY AND ASSEMBLY (Continued)

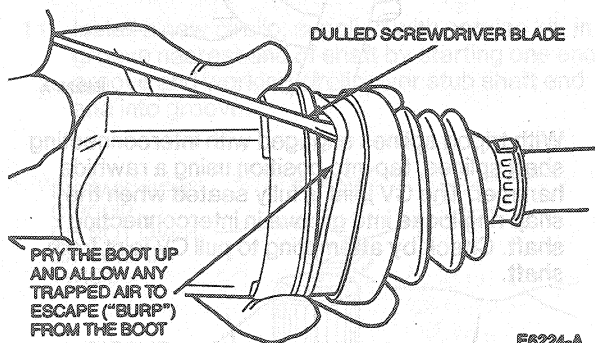
4. Fill CV joint outer race with grease, then spread remaining grease evenly inside boot for a total combined fill of 490 grams (17.3 oz).



E6223-B

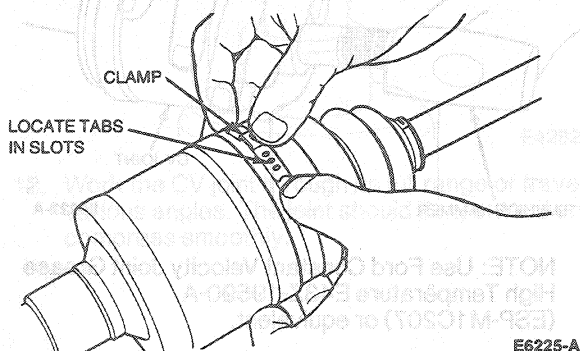
NOTE: Before installing boot clamp, ensure any air pressure which may have built up in boot is relieved. Insert a dulled screwdriver blade between boot and outer bearing race to allow trapped air to escape from boot. The air should be released from the boot only after adjusting dimension shown in Specifications.

5. Remove all excess grease from CV joint external surfaces and boot sealing surface. Slide boot up shaft and position on CV joint and interconnecting shaft boot groove. Move CV joint in and out, as necessary, to adjust to length shown in Specifications.



E6224-A

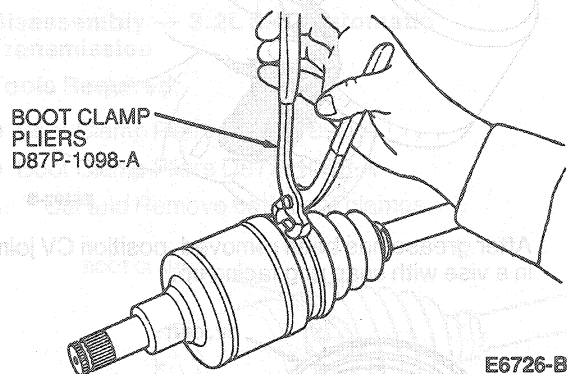
6. Locate clamp tabs in slots. Make clamps tight as possible by hand.



E6225-A

CAUTION: Tighten the clamps securely, but not to the point where the clamp bridges are cut or the boot is damaged.

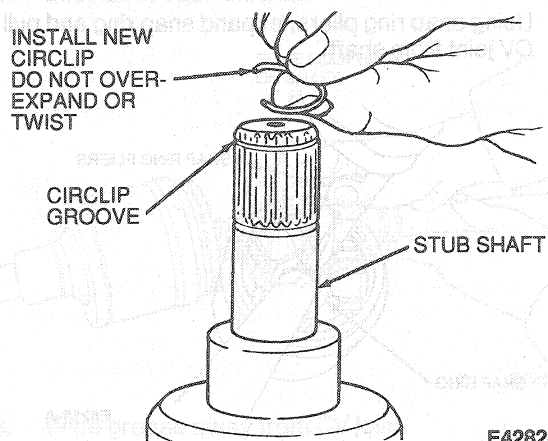
7. Ensure boot is seated in its grooves and clamp in position using Boot Clamp Pliers D87P-1098-A or equivalent.



E6726-B

CAUTION: Do not over-expand or twist circlip during installation. DO NOT reuse circlips. Replace with new circlips before assembly

8. Install a new circlip, supplied with service kit, in groove nearest end of shaft. Start one end in groove and work circlip over stub shaft end and into groove.



E4282-E

Link Shaft / Halfshaft — SHO Manual Transmission

Disassembly and Assembly

Tools Required:

- CV Joint Puller T86P-3514-A1
- Impact Slide Hammer D79P-100-A
- Bearing Puller Attachment D84L-1123-A