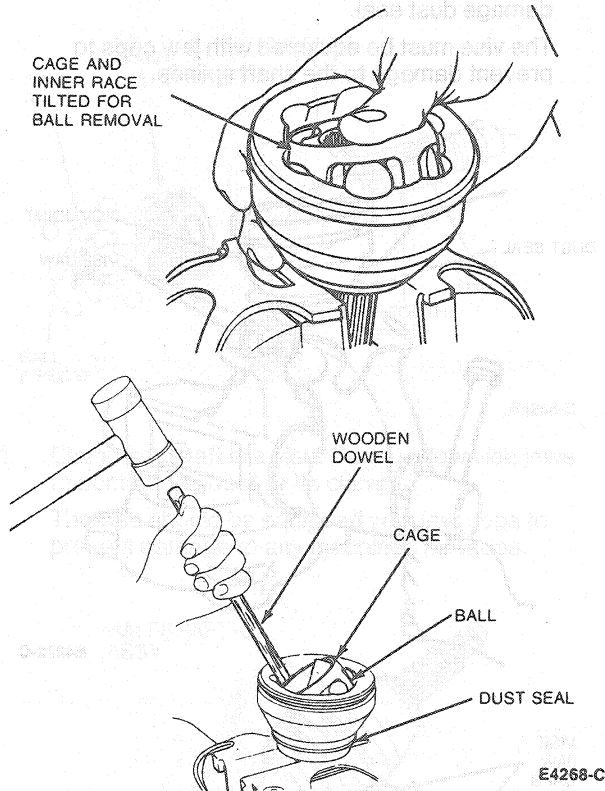


DISASSEMBLY AND ASSEMBLY (Continued)

8. Press down on inner race until it tilts enough to allow removal of the ball.

A tight assembly can be tilted by tapping the inner race with wooden dowel and hammer. Do not hit the cage.



CAUTION: Exercise care to prevent scratching or other damage to the inner race or cage spheres.

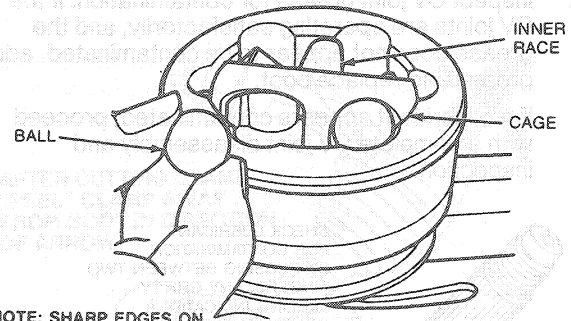
9. With the cage sufficiently tilted, remove ball from cage.

Repeat this Step until all six balls are removed.

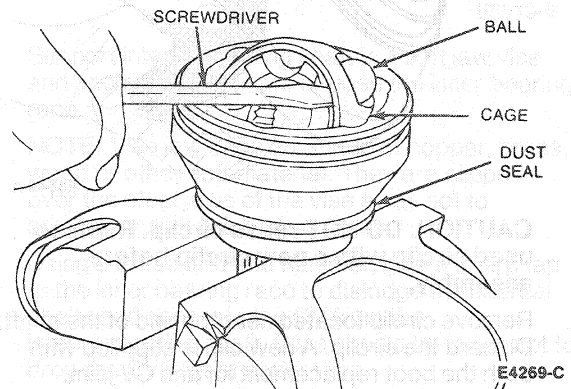
If balls are tight in the cage, use a screwdriver to pry the balls from cage.

If a screwdriver is necessary, use an old screwdriver and blunt any sharp edges on the blade with a grinder or file.

DISASSEMBLY AND ASSEMBLY (Continued)



NOTE: SHARP EDGES ON SCREWDRIVER SHOULD BE BLUNTED TO PREVENT SCRATCHING OF FINISHED SURFACES.



10. Pivot cage and inner race assembly until it is straight up and down in the outer race. Align cage windows with outer race lands while pivoting the bearing cage.

With the cage pivoted and aligned, lift assembly from the outer race.

