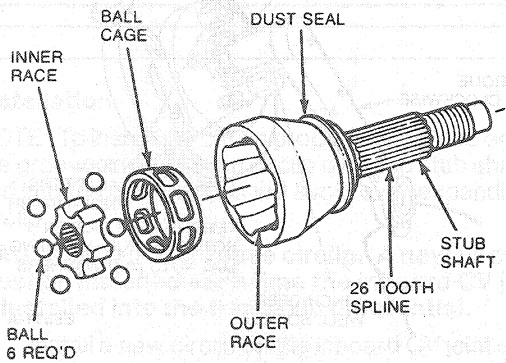


DISASSEMBLY AND ASSEMBLY (Continued)

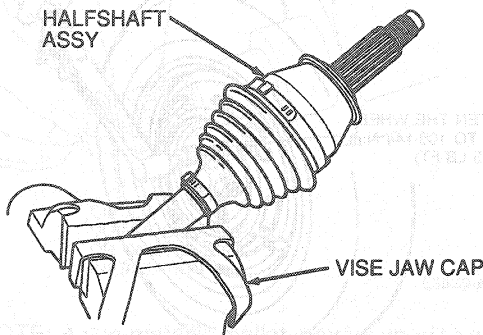
Disassembly

NOTE: The CV joint components are matched during manufacture and therefore cannot be interchanged with components from another CV joint. Extreme care should be taken not to mix or substitute like components between CV joints.



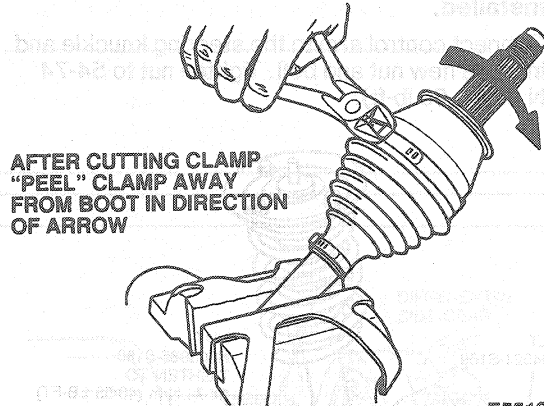
E4266-D

1. Clamp halfshaft in a vise. Do not allow vise jaws to contact the boot or its clamp.
The vise should be equipped with jaw caps to prevent damage to any machined surfaces.



E5518-B

2. Cut the large boot clamp using side cutters and pull away from the boot.
After removing the clamp, roll boot back over shaft.



AFTER CUTTING CLAMP "PEEL" CLAMP AWAY FROM BOOT IN DIRECTION OF ARROW

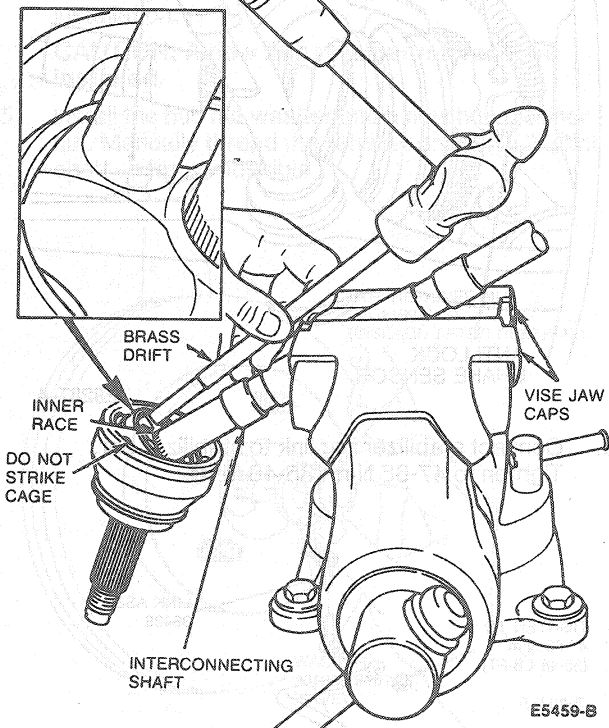
E5519-B

3. Support interconnecting shaft in a soft jaw vise and angle the CV joint to expose the inner bearing race.

NOTE: Vise jaw caps are made of copper, brass, wood or other soft material. They are slipped over the steel jaws of the vise so as not to scratch or nick finished surfaces.

4. Using a brass drift and hammer, give a sharp tap to the inner bearing race to dislodge the internal circlip and separate the CV from the interconnecting shaft. Care should be taken not to drop the CV joint at separation.

The boot (not shown), can now be removed from the shaft.



E5459-B